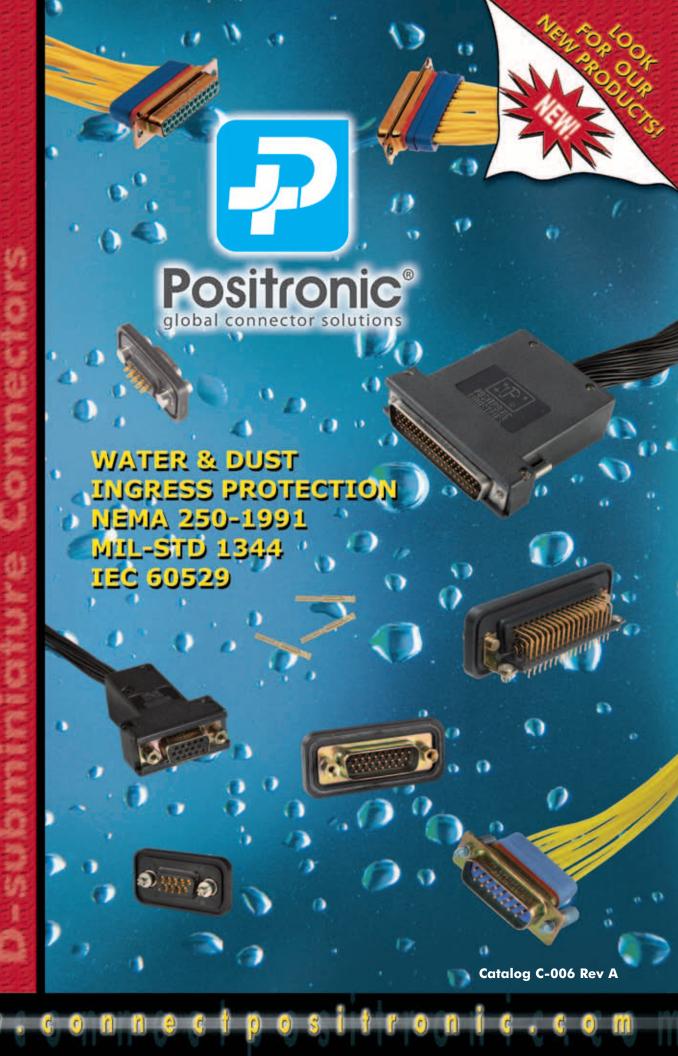
FNVIRONENTALL



Positronic Provides Complete Capability Mission Statement

Experience

- Founded in 1966
- **Involvement** in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining. injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

- Quality Systems: Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct **technical sales support** in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters

Springfield, MO



Auch, France



"To utilize product flexibility and application

assistance to present quality interconnect solutions which represent value to customers worldwide."



Products described within this catalog may be protected by one or more of the following US patents:

#4,900,261 #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

Patented in Canada, 1992 Other Patents Pending

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

- ±0.001 inches [0.03 mm] for male contact mating diameters.
- ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters.
- ±0.015 inches [0.38 mm] for all other dimensions.

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CONNECTOR DESCRIPTIONS













WIN-D STANDARD DENSITY SEALED D-SUBMINIATURE, IMPROVED UNIBODY DESIGN

The WD Unibody design provides a one piece connector body providing superior sealing performance. Solder cup, straight and right angle (90°) printed board mount terminations. Five connector variants, 9-50 contacts. Size 20 contacts, professional level performance, IP67.

WIN-DD HIGH DENSITY SEALED D-SUBMINIATURE, IMPROVED UNIBODY DESIGN

The WDD Unibody design provides a one piece connector body providing superior sealing performance. Solder cup, straight and right angle (90°) printed board mount terminations. Three connector variants, 15, 26 and 44 contacts, with more variants being tooled. Size 22 contacts, professional level performance, IP67.

WIN-D STANDARD DENSITY SEALED D-SUBMINIATURE, LEGACY DESIGN

The WD legacy design uses high quality material and manufacturing techniques to provide sealing. Solder cup, straight and right angle (90°) printed board mount terminations. Two connector variants: 25 (male) and 50 (male) contacts. All other standard density connector variants are supplied as Unibody, see description above. Size 20 contacts, professional level performance, IP67.

WIN-DD HIGH DENSITY SEALED D-SUBMINIATURE. LEGACY DESIGN

The WDD legacy design uses high quality material and manufacturing techniques to provide sealing. Solder cup, straight and right angle (90°) printed board mount terminations. Three connector variants: 44 (male), 62 and 78 contacts. All other high density connector variants are supplied as Unibody, see description above. Size 22 contacts, professional level performance, IP67.

WIN-D AND WIN-DD PRE-WIRED, SEALED FREE CABLE, D-SUBMINIATURE

WD and WDD series connectors can be supplied pre-wired to provide a sealed, free cable connector option. Ten connector variants - standard density 9, 15, 25, 37, and 50; high density 15, 26, 44, 62 and 78. Can be used as a cable to cable or cable to fixed connector system.

ENVIRO-D, STANDARD DENSITY SEALED, CABLE CONNECTOR, REMOVABLE CRIMP CONTACTS, D-SUBMINIATURE

The EVD series utilizes rear connector grommets to provide a sealed connector for use with removable crimp contacts. Five connector variants, 9 through 50. Size 20 contacts; standard and thermocouple crimp contacts. Immersion per MIL-STD 810. Performance conforms to IP67, and applicable requirements of MIL-DTL-24308 and SAE AS39029.



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Environmental

D-Sub

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Environmental

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Comparison between NEMA Enclosure Type Numbers and IEC Enclosure Classification Designations

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POSITRONIC CABLIZED CONNECTORS

SAVE TIME AND MONEY!

Let Positronic support you by cablizing your WD / WDD / EVD connector selection.

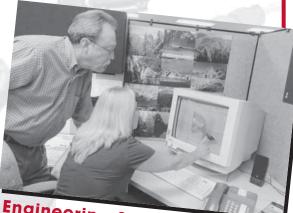
Cable Assembly Design Support

We work closely with customers to:

- 1. Design assemblies in accordance with customer specifications.
- 2. Prepare cablized connector configuration and performance specifications.
- Design each system in accordance with applicable customer, domestic, and international standards.
- 4. Define and conduct performance and verification testing.



Technical Sales Support



Engineering Support



Puerto Rico Cable Assembly

FOR MORE DETAILS CONTACT **TECHNICAL SALES**OR VISIT OUR **WEB SITE** AT:

CONNECTPOSITRONIC.COM/CABLE-ASSEMBLIES



Quality Assurance



INGRESS PROTECTION CONNECTION SYSTEMS

Electronic equipment is frequently used for outdoor or other applications requiring environmental protection. To answer industry's demand for affordable connection systems compatible with environmental protection to IEC 60529 and NEMA 250-1991 performance requirements for electrical enclosures, Positronic has introduced three dust and water ingress protection connection systems.

SYSTEM 1 is an enclosure mounted connector assembly. The connection system is designed for periodic electrical operation after being exposed to a variety of environmental conditions.

SYSTEM 2 is an enclosure mounted connector assembly, which is coupled to a compatible free cable connector. The connection system is designed for continuous electrical operation while being subjected to varying environmental conditions.

SYSTEM 3 is a cable to cable connection system designed for continuous electrical operation while subjected to varying environmental conditions.

An explanation of the dust and water ingress protection requirements as defined by IEC 60529 Degrees of Protection Provided by Enclosures, and NEMA 250-1991 Enclosures for Electrical Equipment, may be found in the Appendix section of this catalog. (See section beginning on page 49)

It is recommended that readers familiarize themselves with the technical information and ingress protection rating systems contained in the Appendix so that a better understanding of dust and water ingress protection connection systems can be achieved.



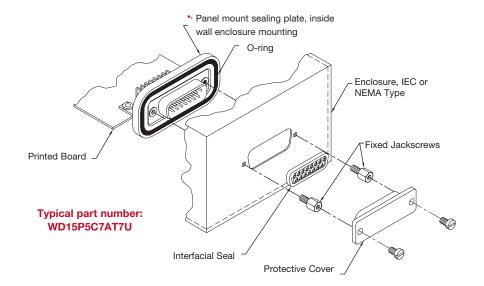
Environmental

D-Sub

CONNECTION SYSTEM 1

FIXED ENCLOSURE MOUNTED CONNECTOR

Provides ingress protection in an unmated condition.



This type of ingress protection can be achieved by selecting:

WD Series (page 13)

OR

WDD Series (page 18)

Note:

 Outside enclosure wall panel mount sealing plate also available. See Unique Features section, page 46.

SYSTEM 1

System 1 consists of an input/output connector mechanically mounted and sealed to an enclosure. The connector and enclosure together provide a degree of protection from dust and moisture in accordance with IEC or NEMA ingress protection requirements. The enclosure and connector may be exposed to dust, splashing water, rain, or limited water immersion during its use.

"Corrosion Protection" option is standard. When "Corrosion Resistance" is a requirement, the connector is equipped with stainless steel shells and jackscrews, and contacts plated 0.000030 inch [0.76 μ] gold over nickel.

CONNECTOR/ENCLOSURE ENVIRONMENTAL RATINGS

IEC 60529 Classification

Designations Rated to IP67 Degree of Protection

(See Appendix for detail)

IP67, "Corrosion Protected"

Dust tight and limited effects of water immersion, 0.5 meters for 30 minutes. Corrosion protected with zinc plated chromate sealed shells and jackscrews. Contacts plated gold flash over nickel.

IP67, "Corrosion Resistance"

Dust tight and limited effects of water immersion 0.5 meters for 30 minutes. Corrosion resistant with stainless steel shells and jackscrews. Contacts plated 0.000030 inch [0.76 μ] gold over nickel.

NEMA Enclosure Types

Approximate Equivalents of IP67 Degree of Protection

(See Appendix page 49 for details)

NEMA Types 3, 3R, 4 and 6

NEMA Type 4X

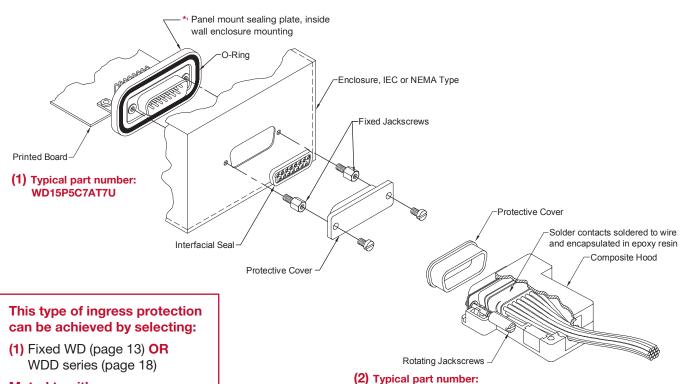
For information regarding IEC 60529 and NEMA 250-1991, see Appendix, page 49.



CONNECTION SYSTEM 2

FIXED ENCLOSURE MOUNTED CONNECTOR MATED TO FREE CABLE CONNECTOR

Provides ingress protection of connector system for continuous electrical operation.



WD15F220Z00

Mated to either:

(2) Free cable pre-wired WD/WDD (page 33)

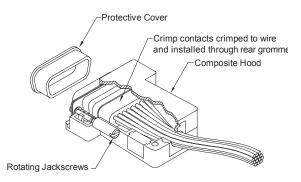
OR

(3) Free cable EVD series (page 41)

Note:

Outside enclosure wall panel mount sealing plate also available. See Unique Features section, page 46.





SYSTEM 2

System 2 consists of a fixed input/output connector and a compatible free cable connector. The system is normally in operation and may be exposed to dust, splashing water, rain, limited water immersion or hose directed water.

The fixed connector is selected from the connectors offered in System 1. The mating (free or cable) connector must be electrically, mechanically, and chemically compatible with the fixed connector. This requirement enables System 2 to provide the desired "Corrosion Resistance" or "Corrosion Protection" and maintain the degree of ingress protection IP67 as specified in IEC 60529.

The male connector of System 2 is always equipped with an interfacial seal.

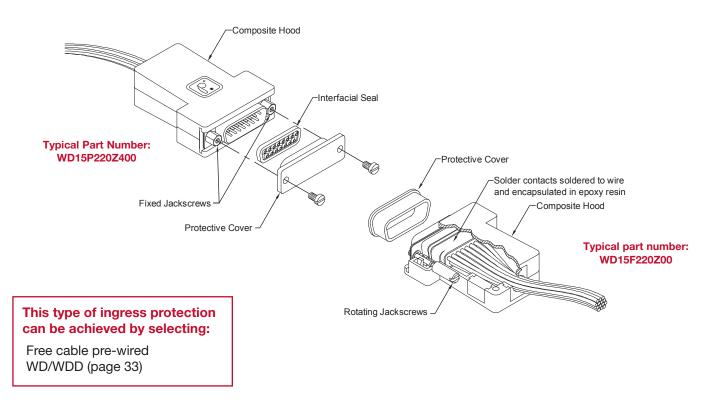
Environmental

D-Sub

CONNECTION SYSTEM 3

FREE CABLE-TO-CABLE PRE-WIRED CONNECTORS

Provides ingress protection of connector system for continuous electrical operation.



Note:

Shell sizes 3, 4 & 5 only: heat shrink is provided in cable clamp area over wiring bundle.

SYSTEM 3

System 3 is a cable-to-cable interconnection system consisting of two free cable connectors. The system is normally in operation and may be exposed to dust, splashing water, rain, limited water immersion or hose directed water.

The connectors must be electrically, mechanically, and chemically compatible with each other. This requirement

enables System 3 to provide the desired level of "Corrosion Resistance" or "Corrosion Protection" and maintain the degree of ingress protection IP67 as specified in IEC 60529.

The male connector of System 3 is always equipped with an interfacial seal.

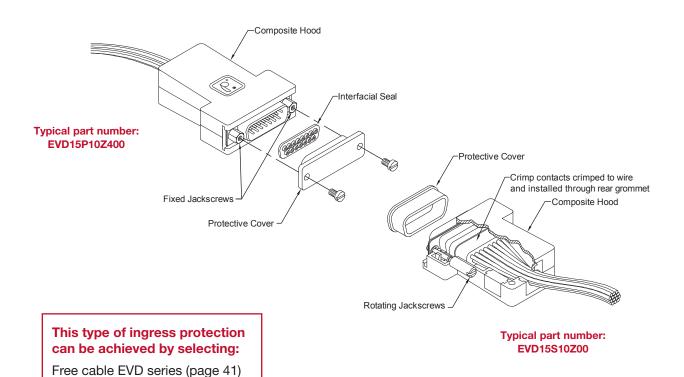
For information regarding IEC 60529 and NEMA 250-1991, see Appendix, page 49.



CONNECTION SYSTEM 3

FREE CABLE-TO-CABLE CONNECTORS WITH CRIMP REMOVABLE CONTACTS

Provides ingress protection of connector system for continuous electrical operation.



SYSTEM 3

System 3 is a cable-to-cable interconnection system consisting of two free cable connectors. The system is normally in operation and may be exposed to dust, splashing water, rain, limited water immersion or hose directed water.

The connectors must be electrically, mechanically, and chemically compatible with each other. This requirement

enables System 3 to provide the desired level of "Corrosion Resistance" or "Corrosion Protection" and maintain the degree of ingress protection IP67 as specified in IEC 60529.

The male connector of System 3 is always equipped with an interfacial seal.

For information regarding IEC 60529 and NEMA 250-1991, see Appendix, page 49.

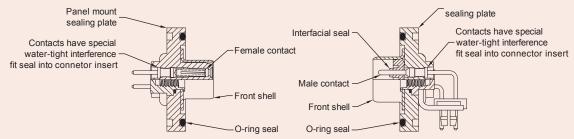
Positronic connectpositronic.com

GENERAL INFORMATION

Environmental

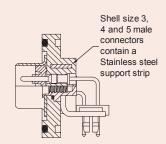
D-Sub





FEATURES:

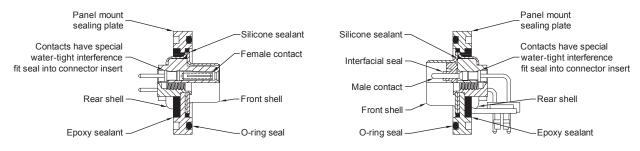
- Popular, economical option for applications requiring sealed connectors.
- One piece <u>Unibody</u> connector insert eliminates need for secondary sealing processes.
- Improved temperature range, increased performance, and lower cost.



WD SERIES LEGACY DESIGN

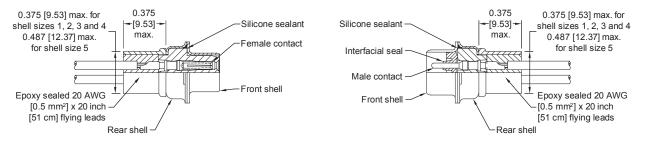
ENVIRONMENTAL SEALING FEATURES

ENCLOSURE MOUNTED CONNECTORS SYSTEMS 1 AND 2



PRE-WIRED CABLE CONNECTORS

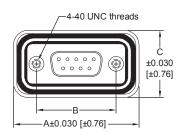
SYSTEMS 2 AND 3



Information regarding the **SEALING DESIGN FEATURES** of the EVD series on page 38.



CONNECTOR SEALING PLATE



CHELL	SHELL SIZE WD SERIES WDD SERIES STANDARD DENSITY HIGH DENSITY				С	
7			Α	В		
1	9	15	<u>1.550</u> [39.37]	<u>0.984</u> [24.99]	<u>0.830</u> [21.08]	
2	15	26	<u>1.878</u> [47.70]	1.312 [33.32]	<u>0.830</u> [21.08]	
3	25	44	<u>2.418</u> [61.42]	<u>1.852</u> [47.04]	<u>0.830</u> [21.08]	
4	37	62	3.066 [77.88]	<u>2.500</u> [63.50]	<u>0.830</u> [21.08]	
5	50	78	<u>2.972</u> [75.49]	<u>2.406</u> [61.11]	<u>0.941</u> [23.90]	
6		104	Contact Technical Sales For Availability			

Connectors Designed To Customer Specifications

Positronic's WD / WDD / EVD connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware.

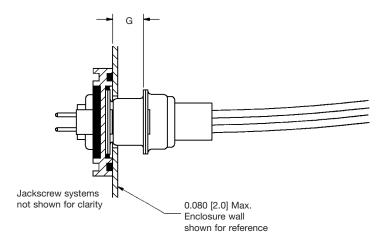
Contact Technical Sales with your particular requirements.



INFORMATION RELATIVE TO COUPLING OF WD, WDD AND EVD SERIES CONNECTORS

RECOMMENDED COUPLING DIMENSION TO ENSURE WATER AND DUST INGRESS PROTECTION

SHELL	SERI	ES	G			
SIZE	WD, EVD	WDD	MIN.	MAX.		
1	9	15	<u>0.230</u> [5.84]	<u>0.260</u> [6.60]		
2	15	26	<u>0.230</u> [5.84]	<u>0.260</u> [6.60]		
3	25	44	<u>0.221</u> [5.61]	<u>0.251</u> [6.38]		
4	37	62	<u>0.221</u> [5.61]	<u>0.251</u> [6.38]		
5	50	78	<u>0.221</u> [5.61]	<u>0.251</u> [6.38]		



Composite hood not shown.



WD25P5C7AT7S WDD15F220Z40

► IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS











Popular, economical option for applications requiring **sealed** connectors.



One piece **Unibody** connector insert eliminates need for secondary sealing processes. *See page 6 for details.*



Improved temperature range, increased performance, and lower cost.



Fixed, size 20 contacts



Terminations include solder cup, straight and right angle (90°) printed board mount.

See pre-wired ordering information (page 33) for free/cable connectors.



Five connector variants with 9, 15, 25, 37, and 50.



Corrosion protected and corrosion resistant options.



A wide variety of options and accessories.

Connectors Conforms to:

- IP 67 per IEC 60529
- IEC 60807-2, Performance Level 2
- UL File # E49351
- CSA File # LR 54219

Telecommunication:

• Ul File # F140980

TECHNICAL CHARACTERISTICS

ENVIRONMENTAL CHARACTERISTICS:

WIN-D series connectors mounted on IEC 60529 or NEMA 250-1991 enclosures.

WIN-D Connector Panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosure on which they are mounted. WIN-D connector enclosure assemblies provide dust and water ingress protection to IP67. Refer to Appendix A for details of IP 67 ratings and NEMA enclosure types 6 and 4X, as well as other IEC and NEMA enclosures having less stringent environmental requirements.

ENVIRONMENTAL TEST SPECIFICATIONS:

Applicable IEC Moisture Tests:

IP65 IEC 60529 Test 14.2.5: Spray nozzle 6.3 mm diameter, delivery

Spray nozzle 6.3 mm diameter, delivery rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. **Requirements:** No water to have penetrated enclosure through connector.

continued on next page. . . .



WD UNIBODY SERIES IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS

nvironmental D-Sub

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

IP67 IEC 60529, Test 14.2.7: Temporary immersion, 1.0 meter for

30 minutes. Requirements: No water to have penetrated enclosure through

connector.

Applicable IEC Connector Tests After

Moisture Conditioning Has Been Performed: IEC 60512-2, Test 3a: Insulation Resistance

Voltage proof IEC 60512-2, Test 4a:

Requirements: Portable enclosure. 1 G ohm minimum insulation resistance after connector

face and contacts are dried. Voltage

proof 1,000 V rms.

• It is recommended that connectors be tested in the specific application.

• Service life of connectors cannot be predicted for all applications.

MATERIALS AND FINISHES:

Connector Insert: Nylon resin, UL 94V-0 black color. Contacts: Precision machined copper alloy.

Contact Plating:

Corrosion Protection: Gold flash over nickel plate.

Corrosion Resistant: Gold plate 0.000030 inch [0.76 μ] over

nickel plate.

Shells, Jackscrew Systems and **Cul-de-sac Mounting Accessories:**

Corrosion Protection: Steel, zinc plated with chromate seal.

Corrosion Resistant: Stainless steel passivated. Push-on Fasteners: Phosphor bronze with tin plate. **Angle Brackets:** Brass, zinc plate with chromate seal. Interfacial Seal: Thermoplastic Elastomer (TPE),

Santoprene™ or equivalent.

Panel Mount Sealing

Plate Assembly: Glass filled thermoplastic with elastomer O-ring. Shell size 3, 4, and 5

male connectors contain stainless steel

support strip.

Protective Cover Over Conductive polyethylene or conductive

Connector Shell: polyester. **MECHANICAL CHARACTERISTICS:**

Size 20 Fixed Contacts: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact -

rugged open entry design.

Contact Retention in

Insulator:

6 lbs. [27N]

Contact Terminations: Solder cup contacts - 0.042 inch [1.06

mm] minimum hole diameter for 20

AWG [0.5 mm²] wire maximum.

Straight printed board mount - 0.028 inch [0.71 mm] termination diameter.

Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination diameter for all printed board contact

footprints.

Coding (keying): **Enclosure Mounting**

Accessories:

Trapezoidally shaped shells.

Cul-de-sac blind hole fasteners, angle

brackets and push-on fasteners. Inside Wall

Enclosure Mount:

Minimum thickness 0.040 inch [1.02] mm]. Maximum thickness 0.080 inch

[2.03 mm].

Locking Systems: Jackscrews. **Mechanical Operations:**

Required Sealing

Plate Mounting Torque:

500 operations minimum per IEC 60512-5.

1.75 in-lb. [0.20 Nm] minimum. 2.25 in-lb. [0.25 Nm] maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Initial Contact Resistance: **Insulator Resistance:**

Clearance and Creepage **Distance Minimum:**

Proof Voltage:

7.5 amperes nominal. 0.008 ohms maximum.

5 G ohms.

0.039 inch [1.0mm]. 1000 V r.m.s. Working Voltage: 300 V r.m.s.

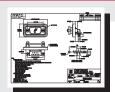
CLIMATIC CHARACTERISTICS:

Temperature Range: -40°C to +125°C

Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/connector-details/d-subminiature/environmentally-sealed/catalog

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.





► IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS



CONTACT VARIANTS *

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



10²0³0⁴0⁵0⁶0⁷0⁸0 90000000 WD 9

Available with male and female contacts

INSIDE WALL ENCLOSURE MOUNT

WD 15

Available with male and female contacts

WD 25

Currently available with female contacts. For male contact variants, see page 21.



WD 37

Available with male and female contacts



WD 50

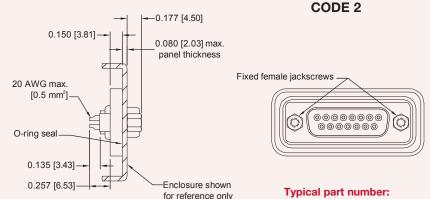
Currently available with female contacts. For male contact variants, see page 21.

* If a variant is not listed above, consult Technical Sales, as Positronic is ready to support requirements for other D-subminiature variants and is tooling additional variants. For information on existing design variants, see page 21.

For sealing plate dimensions see page 7.

SOLDER CUP TERMINATION

WITH ENCLOSURE WALL MOUNT SEALING PLATE



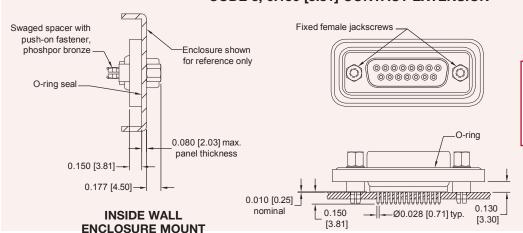
OUTSIDE WALL ENCLOSURE MOUNT

Not available in Unibody design. See Unique Feature section, page 46.

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

WD15F2C5AT7U

WITH ENCLOSURE WALL MOUNT SEALING PLATE CODE 3, 0.150 [3.81] CONTACT EXTENSION



OUTSIDE WALL ENCLOSURE MOUNT

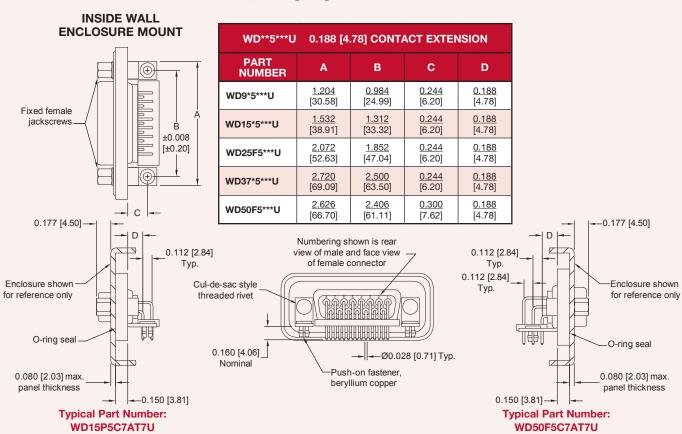
Not available in Unibody design. See Unique Feature section, page 46.

Typical part number: WD15F3C8AT7U

► IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS Environmental D-Sub

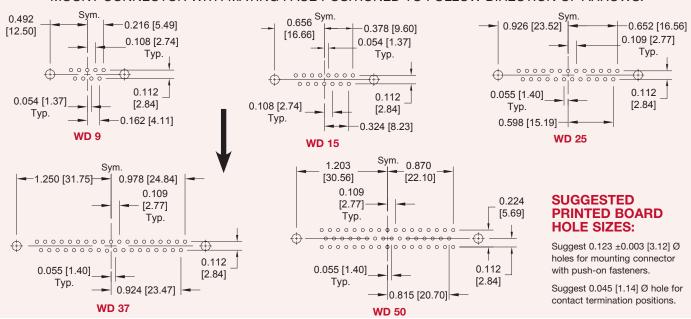
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

WITH ENCLOSURE MOUNT SEALING PLATE CODE 5, 0.188 [4.78] CONTACT EXTENSION



RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.





ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Unibody is the preferred design. If a variant is not listed in Step 2, consult Technical Sales, as Positronic is ready to support requirements for other D-subminiature variants and is tooling additional variants. For information on existing design variants, see page 21.

/ manage of a manage of a manage of a page of a										
STEP	1	2	3	4	5	6	7	8	9	10
EXAMPLE	WD	9	F	2	C 5	A	Т7	SU	/AA	
STEP 1 - BASIC SERIES WD - WD Unibody series	5									STEP 10 - SPECIAL OPTIONS CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS
† STEP 2 - CONNECTOR 9 - Male and Female 15 - Male and Female † 25 - Female only 37 - Male and Female † 50 - Female only	R VARIA	ANTS								EP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS A - Compliant per EU Directive 2002/95/EC (RoHS)
STEP 3 - CONNECTOR P - Male with interfacial sea F - Female		R				-	NEW	*	legisla	: If compliance to environmental tion is not required, this step will not ed. Example: WD9F2C5AT7SU
*2 STEP 4 - CONTACT T 2 - Solder cup 3 - Solder, straight printed tail length. 5 - Solder, right angle (90°) extension 0.188 [4.78].	board mo	ount with	0.150 [3.					U - C S c n SU- C S	corrosior teel shell hromate ickel plat corrosior tainless	n Resistant Unibody Design steel shells and jackscrews
*1 STEP 5 - CUL-DE-SA ACCESSOR		E MOUN	NTING		•				ontacts ver nicke	0.000030 inch [0.76µ] gold plated al.
C5 - Inside wall mounting for C7 - Inside wall mounting for printed board mount or bracket, alignment bar	or Code 2 or Code 5 only. Cons and pust	sists of a h-on fast	, right an an assem ener.	gle (90°) bly of ar						ALE FIXED JACKSCREWS when ordering C5, C7 and C8 (Step 5).
C8 - Inside wall mounting for push-on fastener.	or Code 3	s (step 4)	only. In	ciudes			*1 STEF		ICLOSU	JRE WALL MOUNT

NOTE:

Features section, page 46.

- *1 For additional information listed in Steps 5, 6, and 7, see the Accessories section, page 42.
- *2 See pre-wired ordering information, page 33, for free/cable connectors.

NOTE: For C9 outside wall mounting option, refer to Unique

Do you need 2-D drawings or 3-D models?

See page 10 for more information

SEALING PLATE

A - Inside wall enclosure mounted connector.





WDD UNIBODY SERIES **IMPROVED UNIBODY DESIGN**

PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS Environmental D-Sub











Popular, economical, high density option for applications requiring **sealed** connectors.



One piece **Unibody** connector insert eliminates need for secondary sealing processes. See page 6 for details.



Improved temperature range, increased performance, and lower cost.





Fixed, size 22 contacts



Terminations include solder cup, straight and right angle (90°) printed board mount. See pre-wired ordering information (page 33) for free/cable connectors.



Three connector variants include 15, 26 and 44, with more being tooled. See WDD section (page 26) for all other high density sizes.



Corrosion protected and corrosion resistant options.



A wide variety of options and accessories.

Connectors Conforms to:

- IP 67 per IEC 60529
- UL File # E49351
- CSA File # LR 54219

Telecommunication:

• UL File # E140980

ENVIRONMENTAL CHARACTERISTICS:

WIN-DD series connectors mounted on IEC 60529 or NEMA 250-1991 enclosures.

WIN-DD connector panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosure on which they are mounted. WIN-DD connector enclosure assemblies provide dust and water ingress protection to IP67. Refer to Appendix A for detail of IP 67 ratings and NEMA enclosure types 6 and 4X, as well as other enclosures having less stringent environmental requirements.

ENVIRONMENTAL TEST SPECIFICATIONS:

Applicable IEC Moisture Tests:

IP65 IEC 60529 Test 14.2.5: Spray nozzle 6.3 mm diameter, delivery rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. Requirements: No water to have penetrated enclosure through connector.

continued on next page. . . .





IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

IP67 IEC 60529 Test 14.2.7: Temporary immersion, 1.0 meter for

30 minutes. Requirements: No water to have penetrated enclosure through

Applicable IEC Connector Tests After Moisture

Conditioning Has Been Performed:

IEC 60512-2, Test 3a: Insulation Resistance IEC 60512-2, Test 4a: Voltage proof

Requirements: Portable enclosure. 1 G ohm minimum

insulation resistance after connector face and contacts are dried. Voltage proof 1,000 V rms.

• It is recommended that connectors be tested in the specific application.

• Service life of connectors cannot be predicted for all applications.

MATERIALS AND FINISHES:

Nylon resin, UL 94V-0 black color. Connector Insert: Contacts: Precision machined copper alloy

Contact Plating:

Corrosion Protection: Gold flash over nickel plate.

Corrosion Resistant: Gold plate 0.000030 inch [0.76 µ] over

nickel plate.

Shell, Jackscrew Systems and Cul-de-sac Mounting Accessories:

Corrosion Protection: Steel, zinc plated with chromate seal.

Corrosion Resistant: Stainless steel passivated. Push-on Fasteners: Phosphor bronze with tin plate.

Angle Brackets: Brass, zinc plate with chromate seal.

Interfacial Seal: Elastomer Thermoplastic (TPE).

Santoprene™ or equivalent.

Panel Mount Sealing

Plate Assembly: Glass filled thermoplastic with elastomer

O-ring.

Protective Cover Over

Connector Shell:

Conductive polyethylene or conductive polyester.

MECHANICAL CHARACTERISTICS:

Size 22 Fixed Contacts: Male contact - 0.030 inch [0.75 mm]

mating diameter. Female contact -

rugged open entry design.

Contact Retention in Connector insert:

6 lbs. [27N] **Contact Terminations:**

Solder cup contacts - 0.035 inch [0.89 mm] minimum hole diameter for 22 AWG

[0.3 mm²] wire maximum.

Straight printed board mount - 0.020 inch [0.51 mm] termination diameter.

Right angle (90°) printed board mount contact terminations 0.030 inch [0.76

mm] termination diameter. Trapezoidally shaped shells.

Coding (keying): **Enclosure Mounting**

Accessories: Cul-de-sac blind hole fasteners, angle

brackets and push-on fasteners.

Inside Wall

Enclosure Mount:

Minimum thickness 0.040 inch [1.02 mm]. Maximum thickness 0.080 inch

[2.03 mm].

Locking Systems: Jackscrews.

Mechanical Operations: Required Sealing

500 operations minimum per IEC 60512-5.

1.75 in-lb. [0.20 Nm] minimum.

Plate Mounting Torque: 2.25 in-lb. [0.25 Nm] maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Initial Contact Resistance: Insulator Resistance: Clearance and Creepage

0.010 ohms maximum. 5 G ohms.

Distance Minimum: Proof Voltage:

Working Voltage:

0.039 inch [1.0mm]. 1000 V r.m.s. 300 V r.m.s.

5 amperes nominal

CLIMATIC CHARACTERISTICS:

Temperature Range: -40°C to +125°C

Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/connector-details/d-subminiature/environmentally-sealed/catalog

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.







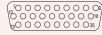


IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS nvironmental D-Sub

CONTACT VARIANTS *

FACE VIEW OF MALE OR REAR VIEW OF FEMALE





WDD 15

Available with male and female contacts

WDD 26

Available with male and female contacts

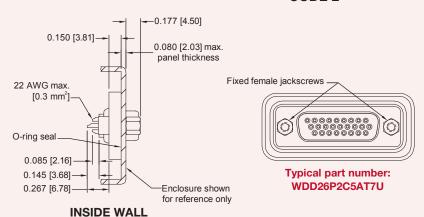
WDD 44

Currently available with female contacts. For male contact variants, see page 26.

* If a variant is not listed above, consult Technical Sales, as Positronic is ready to support requirements for other D-subminiature variants and is tooling additional variants. For information on existing design variants, see page 26. For sealing plate dimensions see page 7.

SOLDER CUP TERMINATION

WITH ENCLOSURE WALL MOUNT SEALING PLATE CODE 2

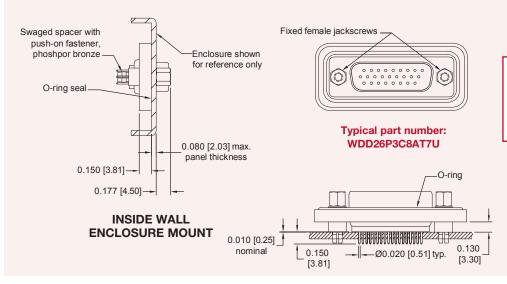


OUTSIDE WALL ENCLOSURE MOUNT

Not available in Unibody design. See Unique Feature section, page 46.

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

WITH ENCLOSURE WALL MOUNT SEALING PLATE **CODE 3, 0.150 [3.81] CONTACT EXTENSION**



OUTSIDE WALL ENCLOSURE MOUNT

Not available in Unibody design. See Unique Feature section, page 46.

ENCLOSURE MOUNT





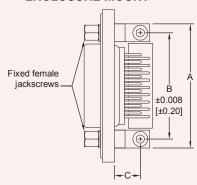
IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS



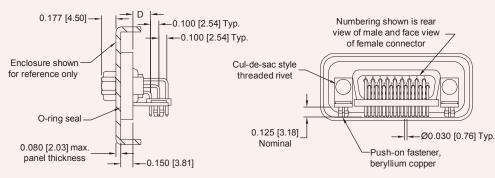
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

WITH ENCLOSURE MOUNT SEALING PLATE CODE 4, 0.219 [5.56] CONTACT EXTENSION





WDD26*4**** 0.219 [5.56] CONTACT EXTENSION						
PART NUMBER A B C D						
WDD15*4****	1.204	<u>0.984</u>	<u>0.319</u>	<u>0.219</u>		
	[30.58]	[24.99]	[8.10]	[5.56]		
WDD26*4***	1.532	1.312	<u>0.319</u>	<u>0.219</u>		
	[38.91]	[33.32]	[8.10]	[5.56]		
WDD44F4***	2.072	<u>1.852</u>	<u>0.319</u>	<u>0.219</u>		
	[52.63]	[47.04]	[8.10]	[5.56]		



Typical part number: WDD26P4C7AT7U

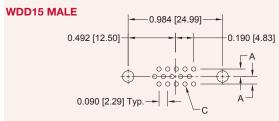
0.215 [5.46]

WDD15 FEMALE

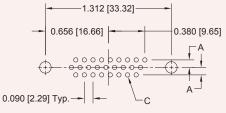
RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

0.492 [12.50]



WDD26 MALE



CODE NUMBER	Α	С
3	<u>0.078</u> [1.98]	<u>0.035</u> [0.89]
4	<u>0.100</u> [2.54]	<u>0.045</u> [1.14]

0.090 [2.29] Typ. — C WDD26 FEMALE 1.312 [33.32] 0.090 [2.29] Typ. — C WDD44 FEMALE 1.852 [47.04] 0.090 [2.29] Typ. — A 0.090 [2.29] Typ. — A

0.984 [24.99]

SUGGESTED PRINTED BOARD HOLE SIZES:





IMPROVED UNIBODY DESIGN PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS Environmental D-Sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Unibody is the preferred design. If a variant is not listed in Step 2, consult Technical Sales, as Positronic is ready to support requirements for other D-subminiature variants and is tooling additional variants. For information on existing design variants, see page 26.

STEP	1	2	3	4	5	6	7	8	9	10	
EXAMPLE	WDD	26	F	2	C 5	A	T7	SU	/AA		
STEP 1 - BASIC SERIES WDD - WDD Unibody series										STEP 10 - SPECIAL OPTIONS CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS	
† STEP 2 - CONNECTOR VARIANTS 15 - Male and Female 26 - Male and Female † 44 - Female only						STI		ST	EP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS		
STEP 3 - CONNECTOR GENDER P - Male with interfacial seal F - Female							2002			A - Compliant per EU Directive 2002/95/EC (RoHS) If compliance to environmental	
**2 STEP 4 - CONTACT TERMINATION TYPE 2 - Solder cup. 3 - Solder, straight printed board mount with 0.150 [3.81] tail length. 4 - Solder, right angle (90°) printed board mount, contact extension 0.219 [5.56].							Items and jackscrews zinc plated with chromate seal. Contacts gold flash over			ELLS AND ACCESSORY OPTIONS Protected Unibody Design and jackscrews zinc plated with	
*1 STEP 5 - CUL-DE-SAC STYLE MOUNTING ACCESSORIES C5 - Inside wall mounting for Code 2 and 3 (step 4) only. C7 - Inside wall mounting for Code 4 (step 4), right angle (90°) printed board mount only. Consists of an assembly of angle								nickel plate. SU - Corrosion Resistant Unibody Design Stainless steel shells and jackscrews Contacts 0.000030 inch [0.76 μ] gold plated over nickel.			
bracket, alignment bar and push-on fastener. C8 - Inside wall mounting for Code 3 (step 4) only. Includes push-on fastener.							*1 STEP 7 - FEMALE FIXED JACKSCREWS T7 - Always used when ordering C5, C7 and C8 (step 5).				
NOTE: For C9 outside wall mounting option, refer to Unique Features section, page 46.							*1STEP 6 - ENCLOSURE WALL MOUNT				

NOTE:

- *1 For additional information listed in Steps 5, 6, and 7, see the Accessories section, page 42.
- *2 See pre-wired section, page 33, for free/cable connectors.

SEALING PLATE

A - Inside wall enclosure mounted connector.

Do you need 2-D drawings or 3-D models? See page 10 for more information

Environmental D-Sub

WD SERIES

PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS











Popular, economical option for applications requiring **sealed** connectors.



Precision sealing process ensures environmental performance. See page 6 for details.



Fixed, size 20 contacts



Terminations include solder cup, straight and right angle (90°) printed board mount. See pre-wired ordering information (page 33) for free/cable connectors.



Five connector variants with 9, 15, 25, 37, and 50 contacts. See WD Unibody section (page 11) for variants supplied in Unibody design.

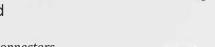


Corrosion protected and corrosion resistant options.



A wide variety of options and accessories.





Connectors Conforms to:

- IP 67 per IEC 60529
- IEC 60807-2, performance level 2
- UL File # E49351
- CSA File # LR 54219

Telecommunication:

UL File # E140980

Н R A

ENVIRONMENTAL CHARACTERISTICS:

WIN-D series connectors mounted on IEC 60529 or NEMA 250-1991 enclosures for electrical equipment.

WIN-D connector panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosure on which they are mounted. WIN-D connector enclosure assemblies provide dust and water ingress protection to IP67 which allows temporary immersion in water to a depth of 0.5 meters for 30 minutes without ingress of water or dust to the enclosure. Refer to Appendix A for details of IP67 ratings and NEMA enclosure types 6 and 4X, as well as other IEC and NEMA enclosures having less stringent environmental requirements.

WIN-D series cable connector with cable support WIN-D cable connectors meet all the requirement of IEC 60807-2 Performance Level 2, plus the ingress protection requirement of IP67 thereby maintaining the electrical integrity and the ingress protection level of the connection system.

ENVIRONMENTAL TEST SPECIFICATIONS

Applicable IEC Moisture Tests

IP65 IEC 60529 Test 14.2.5 Spray nozzle 6.3 mm diameter, delivery rate 12.5 liters per minute, 1 minute duration of connector exposure to When conducting this test on System 1 - Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. Requirements: No water to have penetrated enclosure through connector.

IP67 IEC 60529 Test 14.2.7

Temporary immersion, 0.5 meters for 30 minutes. Requirements: No water to have penetrated enclosure through connector.

continued on next page. . . .



PROFESSIONAL QUALITY STANDARD DENSITY FIXED CONTACTS nvironmental D-Sub

. . . . continued from previous page.

Applicable IEC Connector Tests After Moisture Exposure Tests Have Been Performed

IEC 60512-2, Test 3a: Insulation Resistance IEC 60512-2, Test 4a: Voltage proof Requirements:

System 1 -

Portable enclosure. 1 G ohm minimum insulation resistance after connector face and contacts are dried. Voltage

proof 1,000 V rms.

System 2 -Enclosure mounted connector to cable connector. 1 G ohm minimum insulation

resistance. 1,000 V rms. Voltage proof. Cable to cable connection systems.

System 3 -1 G ohm minimum insulation resistance.

1,000 V rms. Voltage proof.

• It is recommended that connectors be tested in the specific application.

Service life of connectors cannot be predicted for all applications.

MATERIALS AND FINISHES:

Connector Insert: Nylon resin, UL 94V-0 black color. Contacts: Precision machined copper alloy. **Contact Plating:**

Corrosion Protection: Gold flash over nickel plate.

Corrosion Resistant: Gold plate 0.000030 inch [0.76 µ] over

nickel plate.

Shells, Jackscrew Systems and **Cul-de-sac Mounting Accessories:**

Corrosion Protection: Steel, zinc plated with chromate seal. **Corrosion Resistant:** Stainless steel passivated. **Push-on Fasteners:** Phosphor bronze with tin plate. **Angle Brackets:** Brass, zinc plate with chromate seal.

Hoods (Cable supports): Composite.

Interfacial Seal: Thermoplastic Elastomer (TPE),

Santoprene™ or equivalent. **Panel Mount Sealing**

Plate Assembly: Glass filled thermoplastic with elastomer

O-rina.

Protective Cover Over Connector Shell: Conductive polyethylene or conductive

polyester.

MECHANICAL CHARACTERISTICS:

Size 20 Fixed Contacts: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contact rugged open entry design.

Contact Retention in Connector insert: 6 lbs. [27N] Resistance to Solder

Iron Heat:

Coding (keying):

per IEC 60512-6. **Contact Terminations:** Solder cup contacts - 0.042 inch [1.06]

500°F (260°C) for 10 seconds duration

mm] minimum hole diameter for 20 AWG [0.5 mm²] wire maximum.

> Straight printed board mount - 0.028 inch [0.71 mm] termination diameter. Right angle (90°) printed board mount -0.028 inch [0.71 mm] termination diameter for all printed board contact footprints.

Trapezoidally shaped shells.

Enclosure Mounting Cul-de-sac blind hole fasteners, angle Accessories: brackets and push-on fasteners.

Inside Wall Minimum thickness 0.040 inch [1.0] **Enclosure Mount:** mm]. Maximum thickness 0.080 inch [2.0 mm].

Jackscrews. Locking Systems:

Mechanical Operations: 250 operations minimum per IEC

60512-5 IP67 immersion rated. 500 operations minimum per IEC 60512-5 IP65 spray nozzle rated.

Required Sealing 1.75 in-lb. [0.20 Nm] minimum. **Plate Mounting Torque:** 2.25 in-lb. [0.25 Nm] maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 7.5 amperes nominal. **Initial Contact Resistance:** 0.008 ohms maximum. **Insulator Resistance:** 5 G ohms. Clearance and Creepage

Distance Minimum: 0.039 inch [1.0mm]. 1000 V r.m.s. **Proof Voltage:** Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -25°C to +85°C

Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/connector-details/d-subminiature/environmentally-sealed/catalog

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.





CONTACT VARIANTS *

FACE VIEW OF MALE



WD 25 *

Currently available with male contacts



WD 50 *

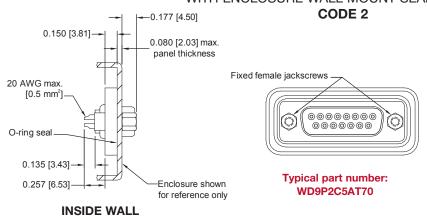
Currently available with male contacts

* Contact variants for size 9, 15, 37, 25 (female) and 50 (female) are available in the **IMPROVED Unibody Design**. See page 11 for details.

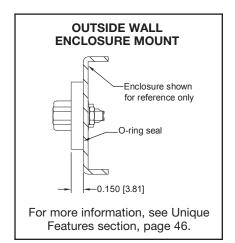
For sealing plate dimensions see page 7.

SOLDER CUP TERMINATION

WITH ENCLOSURE WALL MOUNT SEALING PLATE

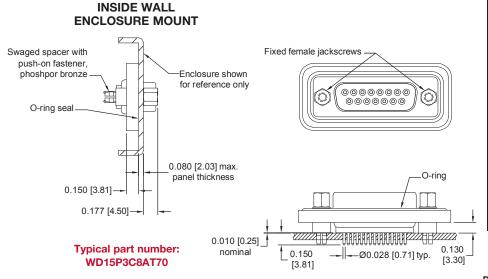


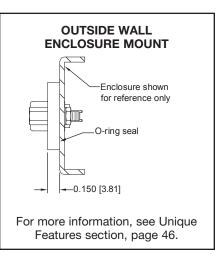
ENCLOSURE MOUNT



STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

WITH ENCLOSURE WALL MOUNT SEALING PLATE CODE 3, 0.150 [3.81] CONTACT EXTENSION







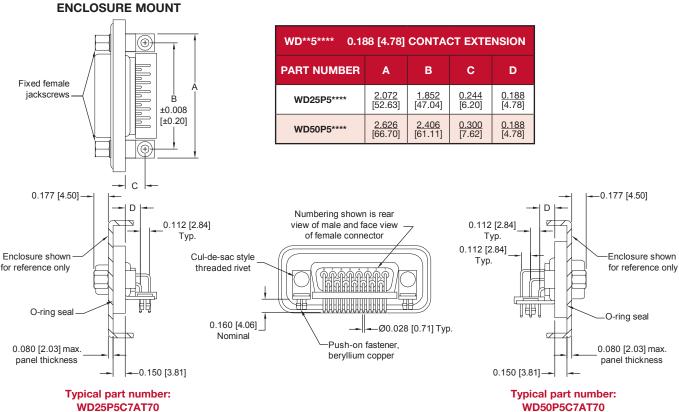
PROFESSIONAL QUALITY
STANDARD DENSITY FIXED CONTACTS

Environmental
D-Sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

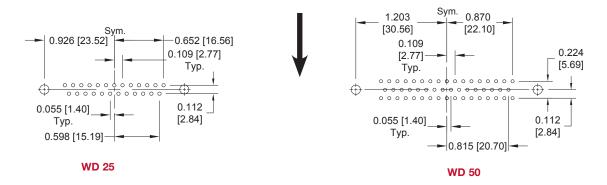
WITH ENCLOSURE MOUNT SEALING PLATE CODE 5, 0.188 [4.78] CONTACT EXTENSION

INSIDE WALL



RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF THE ARROW.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.123 \pm 0.003 [3.12] Ø holes for mounting connector with push-on fasteners. Suggest 0.045 [1.14] hole for contact termination positions.

Environmental D-Sub

WD SERIES

PROFESSIONAL QUALITY
STANDARD DENSITY FIXED CONTACTS



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Contact variants for size 9, 15, 37, 25 (female) and 50 (female) have been **transitioned** to the preferred **Unibody** design. For WD Unibody Ordering Information, see page 13.

	STEP	4			4 -	5	G.	7			10	
	EXAMPLE	1 WD	2 25	3 P	2	5 C5	6 A	7 T7	8 S	9 /AA	10	
STEP 1 - BASIC SERIES WD Series									7.0	STEP 10 - SPECIAL OPTIONS CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS		
† STEP 2 - CONNECTOR VARIANTS † 25 - Male only. † 50 - Male only.									ST	EP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS		
STEP 3 - CONNECTOR GENDER P - Male with interfacial seal F - Female										NOTE	A - Compliant per EU Directive 2002/95/EC (RoHS)	
STEP 4 - CONTACT TERMINATION TYPE 2 - Solder cup. 3 - Solder, straight printed board mount with 0.150 [3.81] tail length. 5 - Solder, right angle (90°) printed board mount, contact extension 0.188 [4.78].									0 - C S	legislation is not required, this step will not be used. Example: WD25P2C5AT7S 8 - SHELLS AND ACCESSORY OPTIONS orrosion Protected teel shells and jackscrews zinc plated with nromate seal. Contacts gold flash over ckel plate.		
STEP 5 - CUL-DE-SAC STYLE MOUNTING ACCESSORIES C5 - Inside wall mounting for Code 2 and 3 (step 4) only.						•			S	- Corrosion Resistant Stainless steel shells and jackscrews Contacts 0.000030 inch [0.76µ] gold plated over nickel.		
Available for sizes: 25 male, and 50 male. C7 - Inside wall mounting for Code 5 (step 4), right angle (90°) printed board mount only. Consists of an assembly of angle bracket, alignment bar and push-on fastener. Available for sizes: 25 male, and 50 male.								STEP 7 - FEMALE FIXED JACKSCREWS T7 - Always used when ordering C5, C7 and C8 (step 5).				
C8 - Inside wall mounting for Code 3 (step 4) only. Includes push-on fastener. Available for sizes: 25 male, and 50 male.							ST	EP 6 -	ENCLO	SURE V	WALL MOUNT SEALING PLATE	

Do you need 2-D drawings or 3-D models?

See page 10 for more information

NOTE: For C9 outside wall mounting option, refer to Unique

Features section, page 46.

A - Inside wall enclosure mounted connector.

connectpositronic.com

WDD SERIES

PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS Environmental D-Sub









Popular, economical, high density option for applications requiring **sealed** connectors.



Precision sealing process ensures environmental performance. See page 6 for details.



Fixed, size 22 contacts



Terminations include solder cup, straight and right angle (90°) printed board mount.

See pre-wired ordering information (page 33) for free/cable connectors.



Five connector variants with 15, 26, 44, 62, and 78 contacts.

See WDD Unibody section (page 16) for variants supplied in Unibody design.



Corrosion protected and corrosion resistant options.



A wide variety of options and accessories.

Connectors Conforms to:

- IP 67 per IEC 60529
- UL File # E49351
- CSA File # LR 54219

Telecommunication:

• UL File # E140980

ENVIRONMENTAL CHARACTERISTICS:

WIN-DD series connectors mounted on IEC 60529 or NEMA 250 enclosures for electrical equipment.

WIN-DD connector panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosures on which they are mounted. WIN-DD connector-enclosure assemblies provide dust and water ingress protection to IP67 which allows temporary immersion in water to a depth of 0.5 meters for 30 minutes without ingress of water or dust to the enclosure. Refer to Appendix A for details of IP67 ratings and NEMA enclosure types 6 and 4X, as well as other enclosures having less stringent environmental requirements.

WIN-DD series cable connectors with cable support WIN-DD cable connectors meet the requirements of IEC 60807-2 Performance Level 2, where applicable, plus the ingress protection requirements of IP67 thereby maintaining the electrical integrity and the ingress protection level of the connection system.

ENVIRONMENTAL TEST SPECIFICATIONS

Applicable IEC Moisture Tests

IP65 IEC 60529 Test 14.2.5: Spray nozzle 6.3 mm diameter, delivery rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on System 1 - Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. Requirements: No water to have penetrated enclosure through connector.

IP67 IEC 60529 Test 14.2.7: Temporary immersion, 0.5 meters for 30 minutes. Requirements: No water to have penetrated enclosure through connector.

continued on next page. . . .

PROFESSIONAL QUALITY HIGH DENSITY FIXED CONTACTS



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

Applicable IEC Connector Tests After Moisture **Exposure Tests Have Been Performed**

IEC 60512-2, Test 3a: Insulation Resistance IEC 60512-2, Test 4a: Voltage proof

Requirements:

System 1 - Portable enclosure. 1 G ohm minimum insulation resistance after connector face and contacts are dried. Voltage proof 1,000 V rms.

System 2 - Enclosure mounted connector to cable connector. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.

System 3 - Cable to cable connection systems. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.

• It is recommended that connectors be tested in the specific

• Service life of connectors cannot be predicted for all applications.

MATERIALS AND FINISHES:

Connector insert: Glass filled polyester per ASTM D5927,

UL 94V-0, black color.

Precision machined copper alloy. Contacts:

Contact Plating:

Corrosion Protection: Gold flash over nickel plate.

Corrosion Resistant: Gold plate 0.000030 inch [0.76 µ] over

Shells, Jackscrew Systems and **Cul-de-sac Mounting Accessories:**

Corrosion Protection: Steel, zinc plated with chromate seal. Corrosion Resistant: Stainless steel passivated. **Push-on Fasteners:** Phosphor bronze with tin plate. Brass, zinc plate with chromate seal.

Angle Brackets: Hoods (Cable supports): Composite.

Interfacial Seal: Thermoplastic Elastomer (TPE),

Santoprene™ or equivalent.

Panel Mount Sealing

Plate Assembly: Glass filled thermoplastic with elastomer

Protective Cover Over Connector Shell:

Conductive polyethylene or conductive

polyester.

MECHANICAL CHARACTERISTICS:

Size 22 Fixed Contacts: Male contact - 0.030 inch [0.75 mm]

> mating diameter. Female contacts rugged "Robi-D" open entry design. Closed entry design available, contact

technical sales.

Contact Retention in Insulator:

Resistance to Solder

Iron Heat:

500°F [260°C] for 10 seconds duration

per IEC 60512-6.

Contact Terminations: Solder cup contacts - 0.035 inch [0.89]

9 lbs. [40N]

mm] minimum hole diameter for 22 AWG

[0.3 mm²] wire maximum.

Straight printed board mount - 0.020 inch [0.5 mm] termination diameter.

Right angle (90°) printed board mount -0.030 inch [0.76 mm] termination diameter.

Coding (keying): Trapezoidally shaped shells.

Enclosure Mounting Cul-de-sac blind hole fasteners, angle brackets and push-on fasteners. Accessories:

Inside Wall Minimum thickness 0.040 inch [1.0 mm]. **Enclosure Mount:** Maximum thickness 0.080 inch [2.0 mm].

Jackscrews. **Locking Systems:**

250 operations minimum per IEC 60512-**Mechanical Operations:**

5 IP67 immersion rated.

500 operations minimum per IEC 60512-

5 IP65 spray nozzle rated. 1.75 in-lb. [0.20 Nm] minimum.

Required Sealing Plate Mounting Torque: 2.25 in-lb. [0.25 Nm] maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 5 amperes nominal. **Initial Contact Resistance:** 0.010 ohms maximum. **Insulator Resistance:** 5 G ohms Clearance and Creepage

Distance (minimum):

0.042 inch [1.06 mm]. **Proof Voltage:** 1000 V r.m.s. Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -25°C to +85°C

Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/connector-details/d-subminiature/environmentally-sealed/catalog

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.







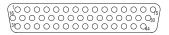
PROFESSIONAL QUALITY
HIGH DENSITY FIXED CONTACTS

Environmental

D-Sub

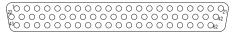
CONTACT VARIANTS*

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



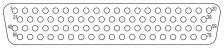
WDD 44

Currently available with male contacts.
For female contact variants,
see page 16.



WDD 62

Currently available with male and female contacts.



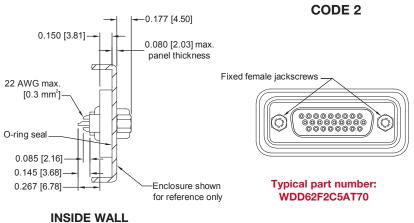
WDD 78

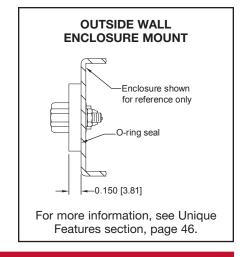
Currently available with male and female contacts.

* Contact variants for size 15, 26 and 44 (female) are available in the **IMPROVED Unibody design**. See page 16 for details. For sealing plate dimensions see page 7.

SOLDER CUP TERMINATION

WITH ENCLOSURE WALL MOUNT SEALING PLATE



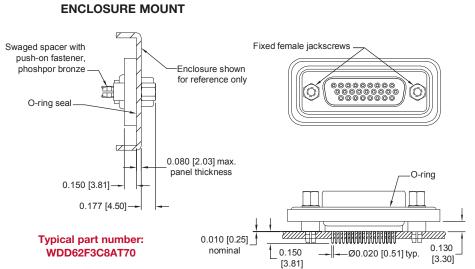


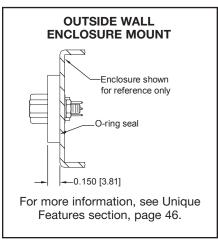
ENCLOSURE MOUNT

INSIDE WALL

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

WITH ENCLOSURE WALL MOUNT SEALING PLATE CODE 3, 0.150 [3.81] CONTACT EXTENSION

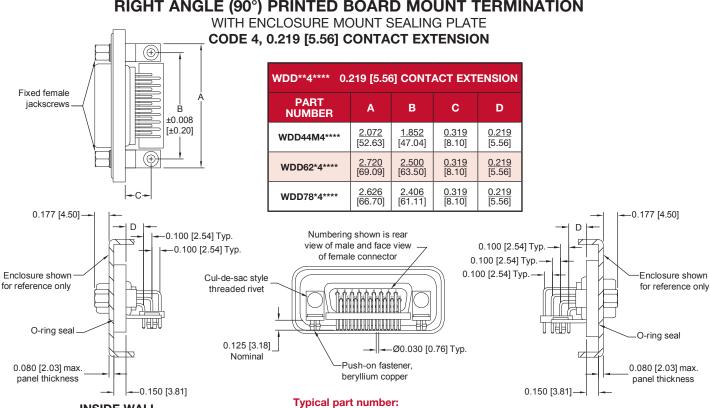




HIGH DENSITY FIXED CONTACTS



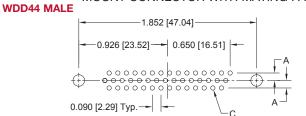
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION



RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

WDD62P4C7AT70

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



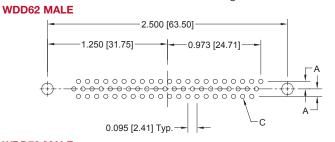
INSIDE WALL

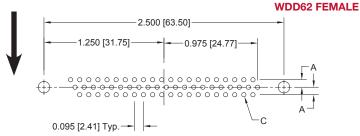
ENCLOSURE MOUNT

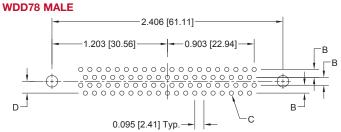
CODE NUMBER	Α	В	С	D	
3	0.078 [1.98]	0.082 [2.08]	0.035 [0.89]	0.123 [3.12]	
4	0.100 [2.54]	0.100 [2.54]	0.045 [1.14]	0.100 [2.54]	

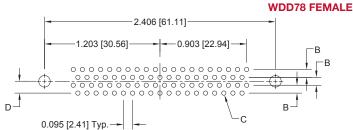
Typical part number:

WDD78P4C7AT70









NDD SERIES



PROFESSIONAL QUALITY
HIGH DENSITY FIXED CONTACTS

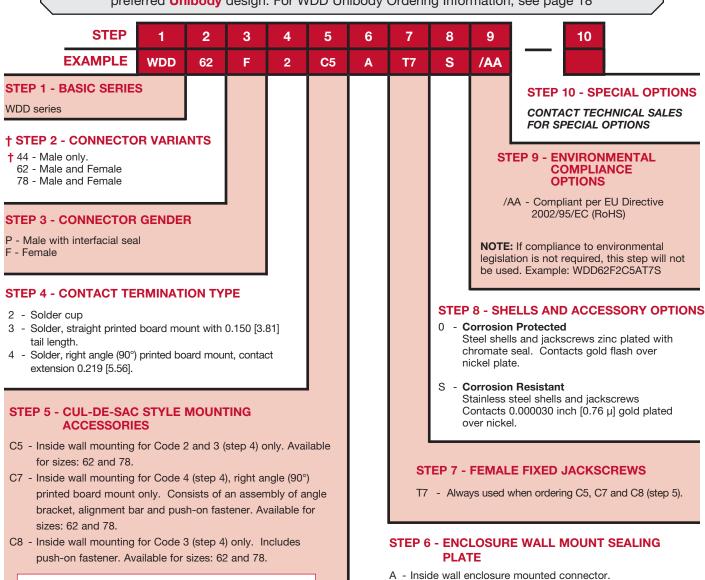
Environmental

D-Sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

† Contact variants for size 15, 26 and 44 (female) have been **transitioned** to the preferred **Unibody** design. For WDD Unibody Ordering Information, see page 18



Do you need 2-D drawings or 3-D models?

See page 10 for more information

NOTE: For C9 outside wall mounting option, refer to Unique

Features section, page 46.

Environmental D-Sub

NEW!

PRE-WIRED WD / WDD SERIES

PROFESSIONAL QUALITY
SEALED FREE CABLE CONNECTOR
STANDARD OR HIGH DENSITY











Popular, economical option for applications requiring **sealed** connectors.



Precision sealing process ensures environmental performance.

See page 6 for details.



Pre-wired, size 20 and size 22 contacts



Ten connector variants include 9, 15, 25, 37, and 50 (standard density); 15, 26, 44, 62, and 78 (high density) contacts.



Corrosion protected and corrosion resistant options.

Connectors Conforms to:

- IP 67 per IEC 60529
- IEC 60807-2, performance level 2
- UL File # E49351
- CSA File #LR 54219

Telecommunication:

• UL File # E140980

TECHNICAL CHARACTERISTICS

ENVIRONMENTAL CHARACTERISTICS:

WIN-D and WIN-DD series connectors mounted on IEC 60529 or NEMA 250 enclosures for electrical equipment.

WIN-D and WIN-DD connector panel mount sealing plates, when mounted on the walls of enclosures, maintain the dust and water ingress protection rating of IEC 60529 or NEMA 250 enclosures on which they are mounted. WIN-DD connector-enclosure assemblies provide dust and water ingress protection to IP67 which allows temporary immersion in water to a depth of 0.5 meters for 30 minutes without ingress of water or dust to the enclosure. Refer to Appendix A for details of IP67 ratings and NEMA enclosure types 6 and 4X, as well as other enclosures having less stringent environmental requirements.

WIN-D and WIN-DD series cable connectors with cable support WIN-D and WIN-DD cable connectors meet the requirements of IEC 60807-2 Performance Level 2, where applicable, plus the ingress protection requirements of IP67 thereby maintaining the electrical integrity and the ingress protection level of the connection system.

ENVIRONMENTAL TEST SPECIFICATIONS

Applicable IEC Moisture Tests

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IP65 IEC 60529 Test 14.2.5: Spray nozzle 6.3 mm diameter, delivery rate 12.5 liters per minute, 1 minute duration of connector exposure to spray. When conducting this test on System 1 – Portable Enclosure Connectors, the protective cover must be securely fastened over the face of the connector. Requirements: No water to have penetrated enclosure through connector.

IP67 IEC 60529 Test 14.2.7:

Temporary immersion, 0.5 meters for 30 minutes. **Requirements:** No water to have penetrated enclosure through connector.

continued on next page. . . .





PRE-WIRED WD / WDD SERIES

PROFESSIONAL QUALITY SEALED FREE CABLE CONNECTOR STANDARD OR HIGH DENSITY

nvironmental D-Sub

TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

Applicable IEC Connector Tests After Moisture Exposure Tests

Have Been Performed

IEC 60512-2, Test 3a: Insulation Resistance IEC 60512-2, Test 4a: Voltage proof

Requirements:

System 1 - Portable enclosure. 1 G ohm minimum insulation resistance after connector face and contacts are dried. Voltage proof 1,000 V rms.

System 2 - Enclosure mounted connector to cable connector. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.

System 3 – Cable to cable connection systems. 1 G ohm minimum insulation resistance. 1,000 V rms. Voltage proof.

• It is recommended that connectors be tested in the specific application.

• Service life of connectors cannot be predicted for all applications.

MATERIALS AND FINISHES:

Connector Insert: WD: Nylon resin, UL 94V-0, black color.

WDD: Glass filled polyester per ASTM D5927 UL 94V-0, black color.

Contacts: Precision machined copper alloy.

Contact Plating:

Corrosion Protection: Gold flash over nickel plate.

Corrosion Resistant: Gold plate 0.000030 inch [0.76 µ] over

nickel plate.

Shells, Jackscrew Systems and **Cul-de-sac Mounting Accessories:**

Corrosion Protection: Steel, zinc plated with chromate seal. Stainless steel passivated. **Corrosion Resistant:**

Push-on Fasteners: Phosphor bronze with tin plate. Angle Brackets: Brass, zinc plate with chromate seal.

Hoods (Cable supports): Composite.

Interfacial Seal: Thermoplastic Elastomer (TPE),

Santoprene™ or equivalent.

Panel Mount Sealing Plate Assembly: Glass filled thermoplastic with elastomer

Protective Cover Over Connector Shell:

Conductive polyethylene or conductive

polyester.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:

WD Size 20: Male contact - 0.040 inch [1.02 mm]

mating diameter. Female contacts -

rugged open entry design.

WDD Size 22: Male contact - 0.030 inch [0.75 mm]

mating diameter. Female contacts rugged "Robi-D" open entry design.

Closed entry design available, contact technical sales.

Contact Retention in Connector Insert:

Resistance to Solder

500°F [260°C] for 10 seconds duration Iron Heat:

6 lbs. [27N]

per IEC 60512-6.

Contact Terminations: Solder cup contacts - soldered to wire

with 20 in [50 cm] flying leads.

Coding (keying): Trapezoidally shaped shells.

Enclosure Mounting Cul-de-sac blind hole fasteners, angle Accessories: brackets and push-on fasteners.

Inside Wall Minimum thickness 0.040 inch [1.0 mm]. **Enclosure Mount:** Maximum thickness 0.080 inch [2.0 mm].

Locking Systems: Jackscrews.

Mechanical Operations: 250 operations minimum per IEC 60512-

5 IP67 immersion rated.

500 operations minimum per IEC 60512-

5 IP65 spray nozzle rated.

Required Sealing 1.75 in-lb. [0.20 Nm] minimum. **Plate Mounting Torque:** 2.25 in-lb. [0.25 Nm] maximum.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:

Initial Contact

Insulator Resistance:

Clearance and Creepage Distance (minimum):

Proof Voltage: Working Voltage: WD: 7.5 amperes nominal. WDD: 5 amperes nominal. WD: 0.008 ohms maximum.

WDD: 0.010 ohms maximum. 5 G ohms.

WD: 0.039 inch [1 mm]. WDD: 0.042 inch [1.06 mm].

1000 V r.m.s. 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -25°C to +85°C

Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/connector-details/d-subminiature/environmentally-sealed/catalog

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.





PROFESSIONAL QUALITY **SEALED FREE CABLE CONNECTOR** STANDARD OR HIGH DENSITY



STANDARD DENSITY CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE







WD 25



WD 37



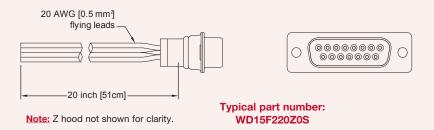
WD 50

SOLDER CUP TERMINATION

SOLDERED TO WIRE AND ENCAPSULATED IN EPOXY RESIN 20 INCH [50 CM] FLYING LEADS

FOR USE WITH WD SERIES

CODE 22

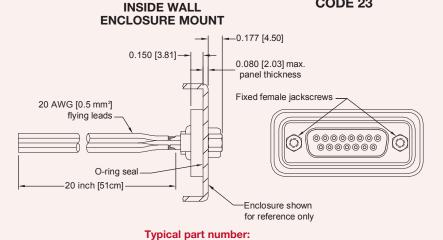


SOLDER CUP TERMINATION

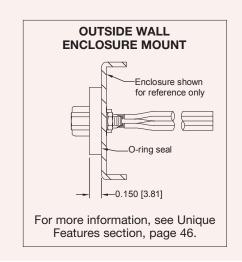
SOLDERED TO WIRE FOR USE WITH ENCLOSURE MOUNTED CONNECTORS 20 INCH [50 CM] FLYING LEADS

FOR USE WITH WD SERIES

CODE 23



WD15F23C5AT70







PROFESSIONAL QUALITY SEALED FREE CABLE CONNECTOR STANDARD OR HIGH DENSITY

Environmental D-Sub

HIGH DENSITY CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



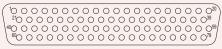




WDD 44





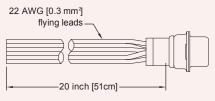


WDD 78

SOLDER CUP TERMINATION

SOLDERED TO WIRE AND ENCAPSULATED IN EPOXY RESIN 20 INCH [50 CM] FLYING LEADS FOR USE WITH WDD SERIES

CODE 22





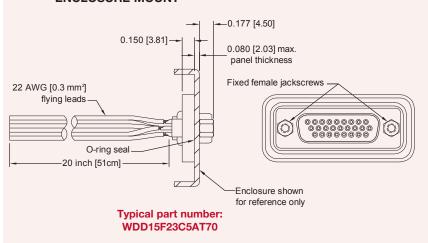
Note: Z hood not shown for clarity.

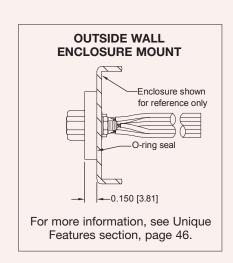
Typical part number: WDD15F220Z0S

SOLDER CUP TERMINATION

SOLDERED TO WIRE FOR USE WITH ENCLOSURE MOUNTED CONNECTORS 20 INCH [50 CM] FLYING LEADS

INSIDE WALL ENCLOSURE MOUNT FOR USE WITH WDD SERIES **CODE 23**









PROFESSIONAL QUALITY **SEALED FREE CABLE CONNECTOR** STANDARD OR HIGH DENSITY



ORDERING INFORMATION - CODE NUMBERING SYSTEM

	Specify	Compl	ete Coni	nector I	By Selec	ting An	Option	From S	Step 1 T	hrough 8
STE	P 1	2	3	4	5	6	7	8	9	10
EXAMPL	E WDD	9	F	22	0	Z	0	S	/AA	
STEP 1 - BASIC SERIES WD Series - Size 20 contacts WDD Series - Size 22 contacts STEP 2 - CONNECTOR VARIANTS WD Series Connector Variants 9, 15, 25, 37, and 50 WDD Series Connector Variants 15, 26, 44, 62, and 78 STEP 3 - CONNECTOR GENDER P - Male with interfacial seal F - Female									/AA NOTE legisla be use	STEP 10 - SPECIAL OPTIONS See page 34 for additional options. P 9 - ENVIRONMENTAL COMPLIANCE OPTIONS - Compliant per EU Directive 2002/95/EC (RoHS) : If compliance to environmental tion is not required, this step will not ed. Example: WDD9F220Z0S ELLS AND ACCESSORY OPTIONS of Protected
STEP 4 - CONTACT TERMINATION TYPE 22 - Solder cup, soldered to wire and encapsulated in epoxy resin with 20 inch [51 cm] flying leads. Other lengths available by special order (See page 34). 23 - Solder cup, soldered to wire with 20 inch [51 cm] flying leads. Not encapsulated. For use with enclosure mounted connectors. STEP 5 - CUL-DE-SAC STYLE MOUNTING ACCESSORIES 0 - No mounting plate or accessories. Available only with Code 22 (step 4).							0	S - C S C O	chromate ickel plate corrosion stainless contacts over nicker female. Use on	n Resistant steel shells and jackscrews 0.000030 inch [0.76µ] gold plated
C5 - Inside wall moun							STEP 6	6 - ENC	LOSUR	E WALL MOUNT SEALING

NOTE: For C9 outside wall mounting option, refer to Unique Features section, page 46.

PLATE OR HOODS

- 0 None Use only with Code 0 (step 5).
- A Inside wall enclosure mounted connector. Available with C5 (step 5) only.
- Z Composite hood with rotating male jackscrews. Available with Code 22 (step 4) only.
- Z4 Composite hood with fixed female jackscrews. Available with Code 22 (step 4) only.

Do you need 2-D drawings or 3-D models? See page 10 for more information

PROFESSIONAL QUALITY **SEALED FREE CABLE CONNECTOR** STANDARD OR HIGH DENSITY

Environmental D-Sub

SPECIAL OPTIONS PART NUMBER SUFFIX (STEP 10) FOR PRE-WIRED CABLE ASSEMBLIES ORDERING INFORMATION- CODE NUMBERING SYSTEM

Specify Special Options for Completed Connector By Selecting Options Below

	<i>эреспу эресии</i>	options joi coi	прівсви соппе	ctor by selectif	ig options below	
STEP 10	PLATING	COLOR	GAUGE	LENGTH	TOLERANCE	
EXAMPLE	14	С	24G	3.05	T20	
PLATING Omit if standard plating is re -14 - Contacts to be plated [0.76μ] gold over nicke -15 - Contacts to be plated [1.27μ] gold over nicke -50 - Contacts to be plated [1.27μ] gold over copp Contact technical sales fo additional plating options.	0.000030 el. 0.000050 el. 0.000050 per.			Insert length ir	TOLERANCE Omit if standard tolerand below) is required. TXX - XX = ± tolerance rd 20 in [0.51 mm] length is real meters (0.3048 x length in feature leading 0 if less than one	equired.
Omit if standard (black) is re	•					

Colored wire option, consists of up to 10 different wire insulation colors pre-wired in the following configuration:

Contact Position Number *	Insulation Color	Contact Position Number *	Insulation Color
1	Brown	6	Blue
2	Red	7	Violet
3	Orange	8	Gray
4	Yellow	9	White
5	Green	0	Black

^{*} The contact position number indicated represents the last digit of the contact position number. (I.E.: position 37 will be Violet)

GAUGE

Omit if standard wire is required - Standard for WD series is 20 AWG. Standard for WDD series is 22 AWG.

22G - 22 AWG wire 24G - 24 AWG wire

TABLE 1. CABLE LENGTH TOLERANCE				
Cable Length [meters]	<u>≤</u> 1 m	>1 m, ≤8 m	>8 m, ≤16 m	> 16 m
Tolerance [millimeters]	±25	±50	±75	±100



WDD15F22Z0X-1422G3.05T20

STANDARD WIRE CHARACTERISTICS

Materials:

Wire: Stranded tinned copper

7/30-22 AWG and 7/28-20 AWG

Insulation: **PVC**

Specification: per Mil-W-16878/1-PVC

Temperature Rating: -55° TO +105°C Voltage Rating:

600 Volts

Environmental D-Sub

EVD SERIES

MILITARY / INDUSTRIAL QUALITY FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS STANDARD DENSITY REMOVABLE CONTACTS



connectpositronic.con









Popular, economical option for applications requiring sealed connectors.



Precision sealing process, grommets, and interfacial seals ensure environmental performance. See page 38 for details.



Materials are resistant to a wide variety of harsh liquids.



Crimp removable, size 20 contacts



Five connector variants include 9, 15, 25, 37, and 50 contacts.



Corrosion protected and corrosion resistant options.



A wide variety of options and accessories.

Connectors Conforms to:

- IP 67 per IEC 60529
- Performance conforms to applicable requirements of MIL-DTL-24308 and SAE AS39029

CHARACT

ENVIRONMENTAL CHARACTERISTICS:

EVD connectors, having crimp contacts, meet all of the applicable requirements of MIL-DTL-24308 in addition to the requirements shown below:

Test IP67

Method 1002.2, Type II

Fluid Immersion

per ANSI/EIA-364-10

Test Conditions A and D

Requirements

Temporary immersion, 0.5 meters for 30 minutes. Mated condition. No water to have penetrated enclosure through connector.

- **Humidity** per 1) No deterioration of performance. EIA 364-31 method IV,
 - 2) Insulation resistance greater than 100 mega ohms.
 - 3) Withstand a potential of 1000 VAC (rms) without evidence of flashover or breakdown.
 - 1) No detrimental damage.
 - 2) Meet mating and unmating requirements of MIL-DTL-24308.

Immersion, 2 hours at a depth of 36 inch [914.4 mm] in mated Method 512.3. Procedure 1.

While Immersed:

1) Insulation resistance greater than 100 mega ohms.

condition per MIL-STD 810 2) Withstand a potential of 1000 VAC (rms) without evidence of flashover or breakdown.

MATERIALS AND FINISHES:

Connector Insert: Glass-filled DAP per ASTM-D-5948 type

SDG-F, UL 94V-0, green color. Precision machined cooper alloy. Contacts:

Contact Plating: Military performance - 0.000050 inch

[1.27 µ] gold over nickle plate. Industrial performance - 0.000030 inch

[0.76 µ] gold over nickel.

Steel with zinc plate with chromate seal Shells: and stainless steel, passivated.

EVD SERIES

MILITARY / INDUSTRIAL QUALITY FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

nvironmental

D-Sub



TECHNICAL CHARACTERISTICS, continued

STANDARD DENSITY REMOVABLE CONTACTS

continued from previous page. . . .

Mounting Spacers: Steel or brass, zinc plate with chromate

Jackscrew Systems: Steel with zinc plate and chromate seal;

and stainless steel, passivated.

Hoods: Composite.

Fluorosilicone Rubber per MIL-**Grommet and**

Interfacial Seal: DTL-25988. Fluorosilicone based sealant/adhesive.

Bonding Material:

Connector Shell:

Protective Cover Over

Conductive polyethylene or conductive polyester.

Sealing Plug: Teflon.

MECHANICAL CHARACTERISTICS:

Size 20 Removable Contacts: Install contact to rear face of connector

insert and release from rear face of connector insert. Male - 0.040 inch [1.02 mm] diameter. Female - PosiBand

closed entry design

Contact Retention in

Insulator:

9 lbs. [40 N].

Contact Terminations: Closed barrel crimp, wire sizes 20 AWG

[0.5 mm²] through 24 AWG [0.25 mm²]; Solder contacts - 0.042 inch [1.06 mm] minimum hole diameter for 20 AWG [0.5 mm²] through 24 AWG [0.25 mm²] wire

size.

Coding (keying): Trapezoidally shaped shells.

Locking Systems: Jackscrews.

Mechanical Operations: 500 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Dry Conditions, Basic Connector Body:

Contact Current Rating, Tested per UL 1977:

18 amperes, 2 contacts energized. 14 amperes, 6 contacts energized. 11 amperes, 15 contacts energized. 10 amperes, 25 contacts energized.

9 amperes, 50 contacts energized.

Visit http://www.connectpositronic.com/connector-details/

<u>d-subminiature/environmentally-sealed/technical-specifications/</u> to view

temperature rise curves.

Initial Contact Resistance: 0.004 ohms maximum.

Proof Voltage: 1.000 V r.m.s. **Insulation Resistance:** 5 G ohms.

Clearance and Creepage

Distance (minimum): 0.039 inch [1.0 mm].

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

-55°C to +125°C. **Temperature Range:**

THERMOCOUPLE CONTACTS:

Size 20 crimp contacts are available, see page 40 for details.

Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/connector-details/d-subminiature/environmentally-sealed/catalog

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



EVD 9



EVD 15



EVD 25



EVD 37



EVD 50

For information regarding **REMOVABLE CONTACTS**, see illustration/drawing and charts on pages 39 & 40.

Environmental D-Sub

EVD SERIES

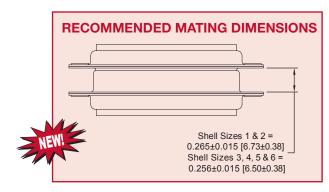
MILITARY / INDUSTRIAL QUALITY
FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS
STANDARD DENSITY REMOVABLE CONTACTS

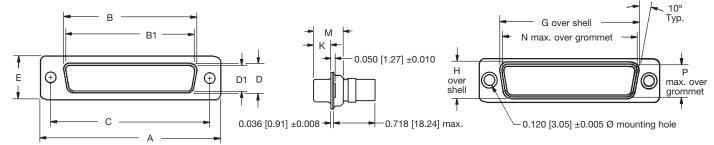


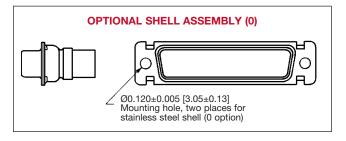
STANDARD SHELL ASSEMBLY

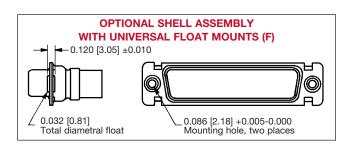


EVD25P000E20 (upper left), EVD15P00000 (middle) and EVD15P1000 (upper right).









CONNECTOR VARIANT SIZES	GENDER	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
EVD 9	MALE	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	0.233 [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 1)	FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
EVD 15	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	0.233 [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	0.243 [6.17]	<u>0.429</u> [10.90]
EVD 25	MALE	<u>2.088</u> [53.04]		1.534 [38.96]	<u>1.852</u> [47.04]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	0.230 [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	0.243 [6.17]	<u>0.429</u> [10.90]
EVD 37	MALE	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	0.230 [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
EVD 50	MALE	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 5)	FEMALE	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

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EVD SERIES

MILITARY / INDUSTRIAL QUALITY
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STANDARD DENSITY REMOVABLE CONTACTS

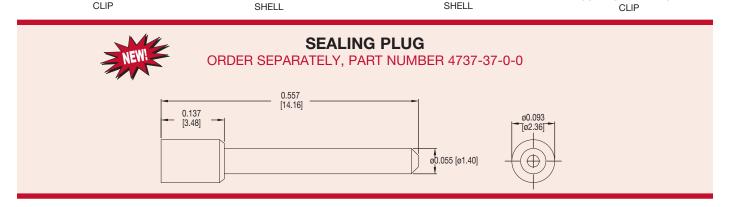
Environmental

D-Sub

EVD SERIES DESIGN

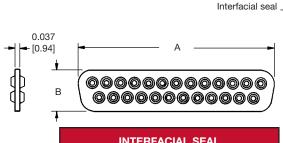
ENVIRONMENTAL SEALING FEATURES

FEMALE CONNECTOR MALE CONNECTOR CONNECTOR CONNECTOR **INSERT INSERT** SEALANT INTERFACIAL SEAL **SEALANT** SEALING PLUG. SEALING PLUG FEMALE MALE -CONTACT CONTACT **GROMMET FRONT FRONT** GROMMET SHELL SHELL CONTACT RETENTION **REAR** REAR CONTACT RETENTION CLIP SHELL

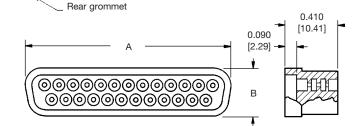


INTERFACIAL SEALS AND REAR GROMMETS

FOR USE WITH EVD SERIES



INTERFACIAL SEAL				
CONNECTOR VARIANT	Α	В		
9	0.650 [16.51]	0.318 [8.08]		
15	0.978 [24.84]	0.318 [8.08]		
25	1.513 [38.43]	0.318 [8.08]		
37	2.156 [54.76]	0.318 [8.08]		
50	2.058 [52.27]	0.425 [10.80]		



REAR GROMMET				
CONNECTOR VARIANT	Α	В		
9	0.725 [18.42]	0.375 [9.53]		
15	1.051 [26.70]	0.375 [9.53]		
25	1.595 [40.51]	0.375 9.53]		
37	2.247 [57.07]	0.375 [9.53]		
50	2.147 [54.53]	0.490 [12.45]		

Material: Fluorosilicone and silicone blend.

Contact technical sales for ordering information.

Environmental D-Sub

EVD SERIES

MILITARY / INDUSTRIAL QUALITY
FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS
STANDARD DENSITY REMOVABLE CONTACTS



MILITARY LEVEL REMOVABLE CRIMP CONTACT

FOR USE WITH EVD SERIES CONNECTORS

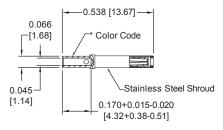
SIZE 20

Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

*MILITARY SPECIFICATION CONTACTS STANDARD FINISH: 0.000050 inch [1.27µ] gold over nickel COLOR CODE: MALE CONTACT: ORANGE/BLUE/WHITE FEMALE CONTACT:

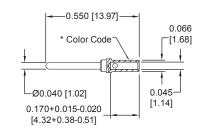
ORANGE/BLUE/GRAY

FEMALE CONTACT "CLOSED ENTRY" DESIGN



FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
*M39029/63-368	<u>20 / 22 / 24</u> [0.5/0.3/0.25]

MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
*M39029/64-369	20 / 22 / 24 [0.5/0.3/0.25]



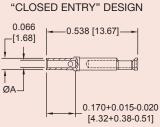
INDUSTRIAL / MILITARY LEVEL REMOVABLE CRIMP CONTACT

FOR USE WITH EVD SERIES CONNECTORS

SIZE 20



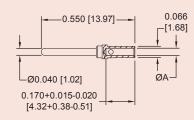
Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.



FEMALE CONTACT

FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
FC6020D2-14	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
MC6020D-14	20 / 22 / 24 [0.5/0.3/0.25]	<u>0.045</u> [1.14]

PROFESSIONAL LEVEL REMOVABLE CRIMP CONTACT

FOR USE WITH EVD SERIES CONNECTORS

FEMALE CONTACT

SIZE 20

Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

FEMALE	WIRE SIZE		
PART NUMBER	AWG/[mm²]		
FC6520D-14	20 / 22 / 24 [0.5/0.3/0.25]		

For information regarding CRIMP TOOL AND CRIMPING TOOL TECHNIQUES, see page 47.

EVD SERIES

MILITARY / INDUSTRIAL QUALITY FOR MILITARY AND SEVERE INDUSTRIAL ENVIRONMENTAL APPLICATIONS

STANDARD DENSITY REMOVABLE CONTACTS



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REMOVABLE THERMOCOUPLE CRIMP CONTACT

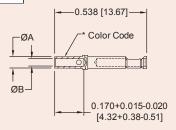
FOR USE WITH EVD SERIES CONNECTORS

SIZE 20



FEMALE CONTACT

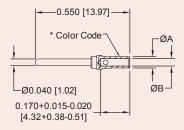
"CLOSED ENTRY" DESIGN



Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

nvironmental

MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]	ØA	ØB
K	CHROMEL (+)	FC6020D2CH**	MC6020DCH [†]	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	<u>0.066</u> [1.68]	<u>0.045</u> [1.14]
"	ALUMEL (-)	FC6020D2AL ⁺⁺	MC6020DAL [†]	GREEN	20 / 22 / 24_ [0.5 / 0.3 / 0.25]	<u>0.066</u> [1.68]	0.045 [1.14]
т	COPPER (+)	FC6020D2CU**	MC6020DCU [†]	RED	20 / 22 / 24 [0.5 / 0.3 / 0.25]	<u>0.066</u> [1.68]	<u>0.045</u> [1.14]
<u>'</u>	CONSTANTAN (-)	FC6020D2CO**	MC6020DCO [†]	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	<u>0.066</u> [1.68]	<u>0.045</u> [1.14]
E	CHROMEL (+)	FC6020D2CH ⁺⁺	MC6020DCH [†]	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	<u>0.066</u> [1.68]	<u>0.045</u> [1.14]
Ĺ	CONSTANTAN (-)	FC6020D2CO**	MC6020DCO†	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	<u>0.066</u> [1.68]	<u>0.045</u> [1.14]

For more information on the availability of Type J thermocouple contacts, and information about thermocouple contacts with printed circuit board solder termination, please contact Technical Sales.

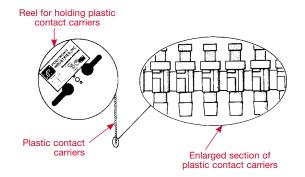
Chromel[®] and Alumel[®] are registered trademarks Manufacturing Company.

†Dimensionally equivalent to M39029/64-369

#Dimensionally equivalent to M39029/63-368

For information regarding CRIMP TOOL AND CRIMPING TOOL TECHNIQUES, see page 47.

CONTACT REELS FOR AUTOMATIC PNEUMATIC CRIMP TOOLS



Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part numbers 9550-0 and 9550-1; packaged in reels holding 1,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9555-0-2. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter "R" after the contact part number, such as MC6020DR for a male contact and FC6026D2R for a female contact.

Environmental D-Sub

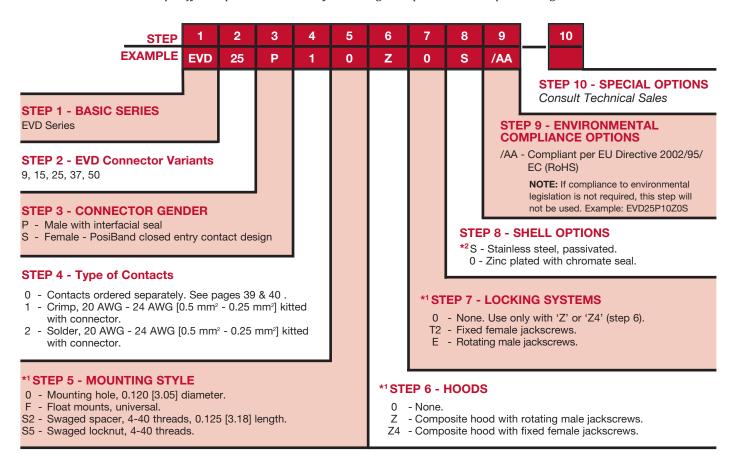
EVD SERIES

MILITARY / INDUSTRIAL QUALITY
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STANDARD DENSITY REMOVABLE CONTACTS



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



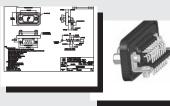
NOTES:

- *1 For additional information listed in Steps 5, 6, and 7, see the Accessories section, page 42.
- *2 For stainless steel dimpled male versions, contact Technical Sales.

For information regarding **REMOVABLE CONTACTS**, see illustration/drawing and charts on pages 39 & 40.

Do you need 2-D drawings or 3-D models?

Once you have made a connector selection, contact Technical Sales if you would like a 2-D drawing or 3-D model. If we do not have your specific part number on file, we can create one for you. Or, please visit www.connectpositronic.com and use the search function.





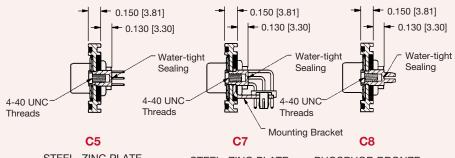


CUL-DE-SAC STYLE MOUNTING ACCESSORIES

FOR USE WITH WD AND WDD SERIES

CODE C5, C7 AND C8 (STEP 5)

INSIDE WALL



STEEL. ZINC PLATE WITH CHROMATE SEAL OR STAINLESS STEEL, **PASSIVATED**

STEEL, ZINC PLATE WITH CHROMATE SEAL, OR STAINLESS STEEL, **PASSIVATED**

PHOSPHOR BRONZE, TIN PLATE

OUTSIDE WALL ENCLOSURE MOUNT

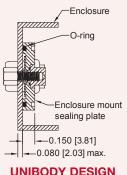
Not available in Unibody design. See Unique Feature section, page 46.

ENCLOSURE WALL MOUNT SEALING PLATE

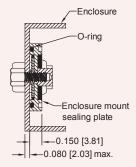
FOR USE WITH WD AND WDD SERIES

CODE A (STEP 6)

INSIDE WALL ENCLOSURE MOUNT



UNIBODY DESIGN



LEGACY DESIGN

OUTSIDE WALL ENCLOSURE MOUNT

Not available in Unibody design. See Unique Feature section, page 46.

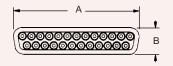
Sealing Plate Material:

Glass filled thermoplastic

Note: Sealing plate is mounted to enclosure wall with jackscrews torqued to a value of 1.75 in-lb [0.20 Nm] minimum, 2.25 in-lb [0.25 Nm] maximum.

	ECTOR RIANT	Α	В		
WD	WDD	· ·	_		
9	15	0.67 [17.02]	0.34 [8.64]		
15	26	1.00 [25.40]	0.34 [8.64]		
25	44	1.53 [38.86]	0.34 [8.64]		
37	62	2.18 [55.37]	0.34 [8.64]		
50	78	2.08 [52.83]	0.45 [11.43]		

INTERFACIAL SEAL FOR USE WITH WD. AND WDD SERIES* **FURNISHED ON ALL MALE CONNECTORS**



Material: Thermoplastic Elastomer (TPE), Santoprene™ or equivalent.



*NOTE:

For information on the interfacial seal supplied with EVD Series, see page 38.

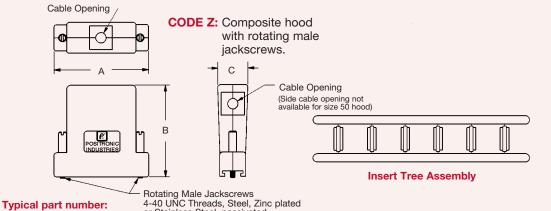
D25000Z00

D25000Z400

COMPOSITE HOODS

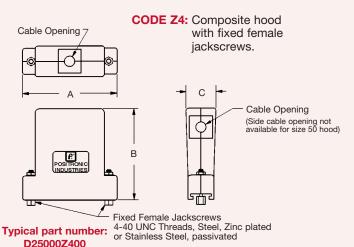
FOR USE WITH WD, WDD OR EVD SERIES

CODE Z OR Z4 (STEP 6)



Typical Inserts

Various inserts are provided to accommodate different cable sizes



or Stainless Steel, passivated

PART		_		Cable Opening			
NUMBER	A	В	С	MIN.	MAXIMUM		
D9000Z00 D9000Z400	1.387 [35.23]	1.935 [49.15]	<u>0.735</u> [18.67]	0.100 [2.54]	0.400 x 0.570 [14.48]		
D15000Z00 D15000Z400	1.715 [43.56]	1.935 [49.15]	<u>0.735</u> [18.67]	0.100 [2.54]	0.400 x 0.570 [10.16] x [14.48]		
D25000Z00 D25000Z400	2.254 [57.25]	2.200 [55.88]	<u>0.735</u> [18.67]	0.100 [2.54]	0.550 [13.97] x 0.570 [14.48]		
D37000Z00 D37000Z400	2.903 [73.74]	2.200 [55.88]	<u>0.735</u> [18.67]	0.100 [2.54]	0.550 [13.97] x 0.570 [14.48]		
D50000Z00 D50000Z400	2.809 [71.35]	2.700 [68.58]	0.900 [22.86]	0.100 [2.54]	<u>Ø 0.630</u> [16.00]		

Material: Composite, conductive volume resistivity [1.0 OHM-cm max]. Alternate material: Glass filled nylon, UL 94V-0.

Attenuation: 40+ decibels

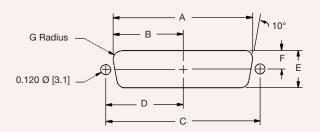
MOLDED CABLE ASSEMBLY EMI ENVIRONMENT INGRESS PROTECTION CODE IP67 AVAILABLE WITH WD, WDD AND EVD SERIES CONTACT TECHNICAL SALES FOR MORE INFORMATION





ENCLOSURE WALL CUTOUT FOR CONNECTORS

WD SERIES AND WDD SERIES



SHELL SIZE	WD	WDD	MOUNTING	A ±0.005	B ±0.005	C ±0.005	D ±0.005	E ±0.005	F ±0.005	G ±0.002					
	9	15	Inside Wall	<u>0.806</u> [20.47]	<u>0.403</u> [10.24]	<u>0.984</u> [24.99]	<u>0.492</u> [12.50]	<u>0.449</u> [11.40]	0.225 [5.72]	<u>0.132</u> [3.35]					
'	9	15	Outside Wall	<u>0.874</u> [22.20]	<u>0.437</u> [11.10]	<u>0.984</u> [24.99]	<u>0.492</u> [12.50]	<u>0.513</u> [13.03]	0.257 [6.53]	<u>0.083</u> [2.11]					
2	15	26	Inside Wall	1.134 [28.80]	<u>0.567</u> [14.40]	1.312 [33.32]	<u>0.656</u> [16.66]	<u>0.449</u> [11.40]	0.22 <u>5</u> [5.72]	<u>0.132</u> [3.35]					
2	15	15	15	15	26	26	20	Outside Wall	1.202 [30.53]	<u>0.601</u> [15.27]	1.312 [33.32]	<u>0.656</u> [16.66]	<u>0.513</u> [13.03]	0.257 [6.53]	<u>0.083</u> [2.11]
3		05	25	25 4	44	Inside Wall	1.674 [42.52]	<u>0.837</u> [21.26]	1.852 [47.04]	<u>0.926</u> [23.52]	<u>0.449</u> [11.40]	0.225 [5.72]	<u>0.132</u> [3.35]		
3	25	44	Outside Wall	1.743 [44.27]	<u>0.872</u> [22.15]	<u>1.852</u> [47.04]	<u>0.926</u> [23.52]	<u>0.513</u> [13.03]	0.257 [6.53]	<u>0.083</u> [2.11]					
4	37		Inside Wall	<u>2.326</u> [59.08]	1.163 [29.54]	2.500 [63.50]	<u>1.250</u> [31.75]	<u>0.449</u> [11.40]	0.225 [5.72]	<u>0.132</u> [3.35]					
4	31	62	Outside Wall	<u>2.391</u> [60.73]	1.196 [30.38]	2.500 [63.50]	<u>1.250</u> [31.75]	<u>0.513</u> [13.03]	0.257 [6.53]	<u>0.083</u> [2.11]					
5	50	F0.	78	Inside Wall	<u>2.218</u> [56.34]	1.109 [28.17]	<u>2.406</u> [61.11]	1.203 [30.57]	<u>0.555</u> [14.10]	<u>0.278</u> [7.06]	<u>0.132</u> [3.35]				
	30	10	Outside Wall	<u>2.297</u> [58.34]	<u>1.149</u> [29.18]	<u>2.406</u> [61.11]	1.203 [30.57]	<u>0.623</u> [15.82]	<u>0.312</u> [7.92]	<u>0.083</u> [2.11]					

PROTECTIVE COVER

SUPPLIED AS STANDARD WITH ALL CONNECTORS WD, WDD AND EVD SERIES

COVER WITHOUT EARS

(FOR CONNECTORS WITHOUT FIXED JACKSCREWS) Material: Conductive polyethylene Color: Black Optional: Material: Static dissipative ethylene vinyl acetate Optional: Pink **COVER WITH EARS** (FOR CONNECTORS WITH FIXED JACKSCREWS)

Material: Conductive polyester

WD EVD	WDD	CONDUCTIVE REPLACEMENT PART NUMBER WITHOUT EARS	STATIC DISSIPATIVE REPLACEMENT PART NUMBER WITHOUT EARS	REPLACEMENT PART NUMBER WITH EARS
9М	15M	4931-9-0-0	4931-9-1-0	4931-9-100-0
9F	15F	4932-9-0-0	4932-9-1-0	4932-9-100-0
15M	26M	4931-15-0-0	4931-15-1-0	4931-15-100-0
15F	26F	4932-15-0-0	4932-15-1-0	4932-15-100-0
25M	44M	4931-25-0-0	4931-25-1-0	4931-25-100-0
25F	44F	4932-25-0-0	4932-25-1-0	4932-25-100-0
37M	62M	4931-37-0-0	4931-37-1-0	4931-37-100-0
37F	62F	4932-37-0-0	4932-37-1-0	4932-37-100-0
50M	78M	4931-50-0-0	4931-50-1-0	4931-50-100-0
50F	78F	4932-50-0-0	4932-50-1-0	4932-50-100-0

Color: Black





UNIQUE FEATURES

Positronic is known around the world for

offering our customers flexibility when choosing connectors.

In addition to allowing customers to create part numbers for particular applications,

Positronic offers a wide variety of features and accessories within our products.

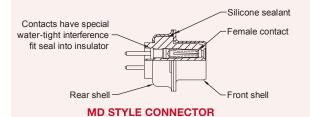
Positronic is also eager to modify existing products to meet unique

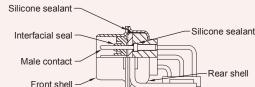
customer requirements. If you do not find what you need

with this catalog, please contact us for assistance.

NEW!

OTHER SEALED D-SUBMINIATURE CONNECTOR OPTIONS

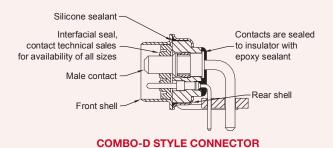




ODD STYLE CONNECTOR

Panel mount sealing plate Contacts are sealed to insulator with epoxy sealant Rear shell Epoxy sealant O-ring seal

COMBO-D STYLE CONNECTOR



SEALED COMBINATION D-SUBMINATURE

- Could be supplied with mounting plate or without.
- Contact technical sales for more information or additional contact configurations.

SEALED STANDARD OR HIGH DENSITY D-SUBMINATURE

- Available in both standard density and high density connector variants.
- Standard MD or ODD series connectors can be sealed between the connector shell and the connector insert.
- Contact technical sales for more information.

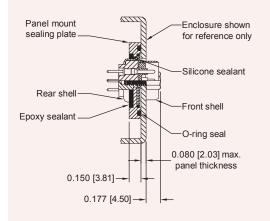
UNIQUE FEATURES

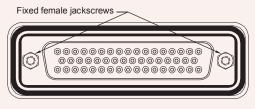






MACHINED ALUMINUM MOUNTING PLATE WITH CONDUCTIVE O-RING







MATERIALS AND FINISHES:

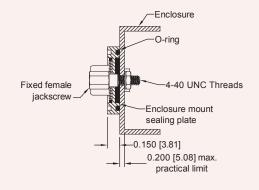
Panel mount sealing plate -Aluminum, yellow chromate coating.

Conductive O-ring -Silver coated thermoplastic elastomer.

CONTACT TECHNICAL SALES FOR MORE INFORMATION

OUTSIDE WALL ENCLOSURE MOUNT

FOR APPLICATIONS REQUIRING SEALED D-SUBMINIATURE CONNECTOR TO BE MOUNTED ON THE OUTSIDE OF THE ENCLOSURE.



Sealing Plate Material: Glass filled thermoplastic

Note: Sealing plate is mounted to enclosure wall with jackscrews torqued to a value of 1.75 in-lb [0.20 Nm] minimum, 2.25 in-lb [0.25 Nm] maximum.

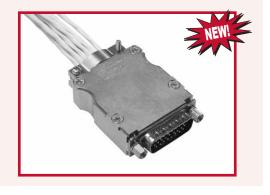
CONTACT TECHNICAL SALES FOR PART NUMBER

LIGHTWEIGHT ALUMINUM HOOD

Positronic now offers a Lightweight Aluminum Hood for use with D-subminiature connectors!

These hoods are offered in the following material and finish combinations:

- Aluminum
- Aluminum with electroless nickel plate
- Aluminum with yellow anodize,
- Aluminum with yellow chromate conversion, zinc content is 1% maximum.







OTHER ENVIRONMENTAL CONNECTOR OFFERINGS



HERMETIC CONNECTORS

Intended for use as an electrical feed through in high vacuum applications • Leakage rate: < 5x10⁻⁹ mbar.l/s under a vacuum 1.5x10⁻² mbar • Signal, power, coax and high voltage versions available • Connectors can be mounted on flange assembly per customer specification

ENVIRONMENTAL CIRCULAR CONNECTORS

Non-corrodible / lightweight composite construction

- EMI/RFI shielded versions Thermocouple contacts
- Environmentally sealed versions Rear insertion / front release of removable contacts Two level sequential mating
- Over molding available on full assemblies







APPLICATION TOOLS

Environmental

D-Sub

APPLICATION TOOLS SECTION

EVD connectors are offered with removable crimp contacts.

Positronic recognizes the **importance of**supplying **application tooling** to support our
customers' use of our products.

Information on application tooling is

available on our web site at

http://www.connectpositronic.com/design-tools/tooling

There you will find downloadable PDF cross reference charts for removable and compliant press-in contacts. These charts will supply part numbers for insertion, removal and crimping tools, along with information regarding use of tools and techniques.



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Automatic Crimp Tool See note*	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0	9550-1-0-0
Mil. Equiv	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02						
Mfg. Cross	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2
Removal Tool	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0
Mil Equiv.	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02						
Mfg. Cross	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2
Insertion Tool	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0	4711-2-0-0
Mil Equiv,	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08						
Mfg. Cross	K13-1	K13-1	K13-1	K13-1	K13-1	K13-1	K13-1						
Positioner	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0
Mil Equiv	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01						
Mfg. Cross	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8						
Hand Crimp Tool	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0
Positronic Contact Part Number	FC6020D2-14	FC6020D2AL	FC6020D2CH	FC6020D2CO	FC6020D2CU	FC6520D2-14	M39029/63-368	M39029/64-369	MC6020D-14	MC6020DAL	МС6020DСН	MC6020DCO	MC6020DCU

All male and female crimp contacts can be ordered on reels in quantities of 2,000 by adding letter "R" after the contact part number, see page 40 for more information.

APPENDIX

Environmental
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EXPLANATION OF INGRESS PROTECTION (IP) SYSTEM FOR ENCLOSURES

This system outlined in IEC 60529 is designed to indicate the standard degrees of protection: from (a) touch and ingress of solids, and (b) from ingress of liquids, which enclosures may exhibit, and must not be confused with explosion protection techniques. These degrees of protection are, however, frequently referred to in standards and literature, and hence are listed below.

The first numeral designates the degree of protection against touching live parts and ingress of solid foreign bodies, the second designates the degree of protection against ingress of liquid.

The higher the numeral of the first and second characteristic, the greater degree of protection the enclosure offers, e.g. IP55 meets all the less onerous degrees such as IP22, IP23, IP34 and IP54. The term "weatherproof" is not included at present in the IP system but IP54 enclosures are frequently described in this way.

PROTECTION OF EQUIPMENT AGAINST INGRESS OF SOLID BODIES AND LIQUIDS

	SOLID	FOREIGN BODIES	LIQUIDS			
FIRST CHARACTERISTIC NUMERAL	OBJECT SIZE	DEGREE OF PROTECTION	SECOND CHARACTERISTIC NUMERAL	DEGREE OF PROTECTION		
0		No protection of persons against contact with live or moving parts inside the enclosure. No protection of equipment against ingress of solid foreign bodies.	0	No protection.		
1	>50 mm	Protection against accidental or inadvertent contact with live or moving parts inside the enclosure by a large surface of the human body, e.g. a hand, but not protection against deliberate access to such parts. Protection against ingress of large solid foreign bodies.	1	Protection against drops of condensed water. Drops of condensed water falling on the enclosure shall have no harmful effect.		
2	>12.5 mm	Protection against contact with live or moving parts inside the enclosure by fingers. Protection against ingress of medium size solid foreign bodies.	2	Protection against drops of liquid. Drops of falling liquid shall have no harmful effect when the enclosure is tilted at any angle up to 15° from the vertical.		
3	>2.5 mm	Protection against contact with live or moving parts inside the enclosure by tools, wires or such objects of thickness greater than 2.5 mm. Protection against ingress of small solid foreign bodies.	3	Protection against rain. Water falling in rain at an angle equal to or smaller than 60° with respect to the vertical shall have no harmful effect.		
4	>1.0 mm	Protection against contact with live or moving parts, inside the enclosure by tools, wires or such objects of thickness greater than 1 mm. Protection against ingress of small solid foreign bodies.	4	Protection against splashing. Liquid splashed from any direction shall have no harmful effect.		
5		Complete protection against contact with live or moving parts inside the enclosure. Protection against harmful deposits of dust. The ingress of dust is not totally prevented, but dust cannot enter in an amount sufficient to interfere with satisfactory operation of the equipment enclosed.	5	Protection against water jets. Water projected by a nozzle from any direction under stated conditions shall have no harmful effect.		
6		Complete protection against contact with live or moving parts inside the enclosure. Protection against ingress of dust.	6	Protection against conditions on ships' decks (deck watertight equipment). Water from heavy seas shall not enter the enclosures under prescribed conditions.		
			7	Protection against immersion in water. It shall not be possible for water to enter the enclosure under stated conditions of pressure and time.		
			8	Protection against indefinite immersion in water under specified pressure. It shall not be possible for water to enter the enclosure.		

APPENDIX



DESCRIPTION OF NEMA ENCLOSURE TYPES

ТҮРЕ	INTENDED USE AND DESCRIPTION
1	Indoor use primarily to provide a degree of protection against limited amounts of falling dirt.
2	Indoor use primarily to provide a degree of protection against limited amounts of falling water and dirt.
3	Outdoor use primarily to provide a degree of protection against rain, sleet, windblown dust and damage from external ice formation.
3R	Outdoor use primarily to provide a degree of protection against rain, sleet and damage from external ice formation.
3S	Outdoor use primarily to provide a degree of protection against rain, sleet, windblown dust and to provide for operation of external mechanisms when ice laden.
4	Indoor or outdoor use primarily to provide a degree of protection against windblown dust and rain, splashing water, hose-directed water and damage from external ice formation.
4X	Indoor or outdoor use primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water, hose-directed water and damage from external ice formation.
5	Indoor use primarily to provide a degree of protection against settling airborne dust, falling dirt and dripping noncorrosive liquids.
6	Indoor or outdoor use primarily to provide a degree of protection against hose-directed water and the entry of water during occasional temporary submersion at a limited depth and damage from external ice formation.
6P	Indoor or outdoor use primarily to provide a degree of protection against hose-directed water, the entry of water during prolonged submersion at a limited depth and damage from external ice formation.
12, 12K	Indoor use primarily to provide a degree of protection against circulating dust, falling dust, falling dirt and dripping noncorrosive liquids.
13	Indoor use primarily to provide a degree of protection against dust, spraying of water, oil and noncorrosive coolant.

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APPENDIX

Environmental D-Sub

COMPARISON BETWEEN NEMA ENCLOSURE TYPE NUMBERS AND IEC ENCLOSURE CLASSIFICATION DESIGNATIONS

IEC Publication 60529, <u>Classification of Degrees of Protection Provided by Enclosures</u>, provides a system for specifying the enclosures of electrical equipment of the basis of the degree of protection provided by the enclosure. IEC 60529 does not specify degrees of protection against mechanical damage of equipment, risk of explosions or conditions such as moisture (produced for example by condensation), corrosive vapors, fungus or vermin. NEMA Standards Publication 250 does test for environmental conditions such as corrosion, rust, icing, oil and coolants. For this reason, and because the tests and evaluations for other characteristics are not identical, the IEC Enclosure Classification Designations cannot be exactly equated with NEMA Enclosure Type Numbers.

The IEC designation consists of the letters IP followed by two numerals. The first characteristic numeral indicates the degree of protection provided by the first enclosure with respect to persons and solid foreign objects entering the enclosure. The second characteristic numeral indicates the degree of protection provided by the enclosure with respect to the harmful ingress of water.

The Table provides an approximate equivalent conversion from NEMA Enclosure Type Numbers to IEC Enclosure Classification Designations. The NEMA Types meet or exceed the test requirements for the associated IEC Classifications; for this reason the Table cannot be used to convert exactly from IEC Classifications to NEMA Types.

COMPARISON OF NEMA TYPE NUMBERS TO IEC CLASSIFICATION DESIGNATIONS

(Cannot be used to convert IEC Classification Designations to NEMA Type Numbers)

NEMA ENCLOSURE TYPE NUMBER	IEC ENCLOSURE CLASSIFICATION DESIGNATION
1	IP10
2	IP11
3	IP54
3r	IP14
3s	IP54
4 and 4x	IP56
5	IP52
6 and 6p	IP67
12 and 12K	IP52
13	IP54

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Note: This comparison is based on tests specified in IEC Publication 60529.

OTHER D-SUBMINATURE PRODUCTS

Positronic offers a full line of D-subminiature connectors in a wide variety of contact variants and package sizes with press-fit, solder and cable terminations. All Positronic connector products provide quality, reliability and flexibility.



HIGH PERFORMANCE D-SUBMINIATURE CONNECTORS

Standard and high density connectors manufactured to MIL-PRF-24308, Class M; Goddard Space Flight Center S-311-P-4 and Goddard Space Flight Center S-311-P-10.

COMPLIANT PRESS-IN CONNECTORS

Standard and high density connectors Straight and right angle (90°) printed board mount Low press-in force eliminates stress on printed circuit board during insertion.





COMBO-D CONNECTORS

Connectors with signal, shielded, power, thermocouple or high voltage contacts in a single package. Power press-fit terminations now available.

DUAL PORT CONNECTORS

Right angle (90°) printed board mount connectors assembled stacked to maximize real estate; contact variants 9 through 62; available in standard density high density, and mixed density.



Ficellence Positronic HIGH RELIABILITY Products

OWER



FEATURES:

- High current density Energy saving low contact resistance • Hot swap capability AC/DC operation in a single connector
- Signal contacts for hardware management
- Blind mating Sequential mating Large surface area contact mating system
- Wide variety of accessories Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

Contact Sizes: **Current Ratings:** Terminations:

0, 8, 12, 16, 20, 22 and 24

Crimp and fixed cable connector, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant

Multiple variants in a variety of package sizes PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4,

Configurations: Compliance: GSFC S-311-P-10

BMINIAT



Contact Sizes: **Current Ratings:** Terminations:

8, 16, 20 and 22 To 100 amperes

Configurations:

Qualifications:

 IP65, IP67 Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in Multiple variants in both standard and high densities, seven connector

use in carrying power

MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10,



FEATURES:

- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact arrangement and package sizes
- Connector coding device (keying) options

Contact Sizes: **Current Ratings:** Terminations:

Configurations:

16, 20 and 22 To 13 amperes nominal

Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in Multiple variants in both standard and high densities,

Qualifications: MIL-DTL-28748, SAE AS39029, CCITT V.35

IRCULA

FEATURES: Non-corrodible / lightweight composite

FEATURES: Four performance levels available for

best cost/performance ratio: professional, industrial, military and space-flight quality

Options include high voltage, coax, thermocouple and air coupling contacts;

environmentally sealed and dual port connector packages including mixed density

Size 20 and 22 contacts suitable for

Broad selection of accessories

- construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

Contact Sizes:

Terminations:

12, 16, 20 and 22 To 25 amperes nominal

Crimp, wire solder, straight solder, and right angle (90°) solder Multiple variants in four package sizes Environmental protection to IP67

Current Ratings:

Configurations: Qualifications:



- FEATURES: Intended for use as an electrical feedthrough in high vacuum applications Helium leakage rate at ambient
- temperature: < 5x10⁻⁹ mbar.l/s under a vacuum 1.5x10-2 mbar Signal, power, coax and high voltage

versions available Connectors can be mounted on flange assembly per customer specification

Contact Sizes: Current Ratings: Terminations:

Configurations:

Compliance:

8, 12, 16, 20 and 22 To 40 amperes nominal

Feedthrough is standard; flying leads and board mount available

See D-subminiature and circular configurations above Space-D32

FEATURES:



- Shorten the supply chain and reduce additional costs and delays by "cablizing" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification
- Design assemblies in accordance with customer specifications.
- Prepare cablized connector configuration and performance specifications. Design each system in accordance with applicable customer, domestic,
- and international standards.
- Define and conduct performance and verification testing.

For more information, visit www.connectpositronic.com or call your nearest Positronic sales office listed on the back of this catalog.

